



COMMERCIAL
Smart Solutions for Play and Beyond

ULTIMATE PlayCASTLE

Tips for Safe & Joyful Play

Welcome to a world of adventures. Your child's safety always comes first and by following these simple guidelines, you can create a joyful, safe play space that lasts for years to come.

- Before starting, refer to the "Location Selection Guide" to choose the perfect spot to install your Ultimate PlayCASTLE. Make sure product is placed on a level, stable surface to guarantee safety, proper function and durability.
- Ultimate PlayCASTLE is designed for an adult-only assembly to ensure every piece is fitted with precision. Keep all the parts out of the reach of children until the product is fully assembled.
- To protect the parts from scratches, assemble the product on a soft, non-abrasive surface.
- Packaging materials are not safe to play with and should be kept away from children.
- Do not discard the spare nut caps and nut cap bases supplied with the product. They may be useful in the future.
- Before each play session, take a few minutes to confirm that all the fasteners are firmly tightened and all the parts are securely fastened. Also, make sure the play area is free of sharp objects, debris or other potential hazards that may cause injuries.
- Teach your child to sit upright and go down feet-first on the slide. Climbing up the side, sliding down headfirst or in the standing position can be fatal and should be avoided at all costs. Additionally, parents should discourage their children from jumping off the slide seat.
- Do not attach any external ropes, chains, or accessories not supplied with the Ultimate PlayCASTLE, as these may interfere with the normal functioning of the product.
- Only one child on the slide is recommended at a time. Children should wait until the landing area is completely clear before going down the slide.
- The product is intended for use by kids over 2 years of age and has a play capacity of up to 10 children at a time. Never exceed the user limit.
- While assembling the Ultimate PlayCASTLE, do not overtighten the fasteners as this may cause damage to the parts.
- Adult supervision is recommended at all times to promote safe play and provide immediate assistance (when required).
- Regularly wipe the product with a clean, dry cloth regularly and avoid using harsh chemicals. For detailed care instructions, refer to the "Operation and Maintenance Guide" provided with the product.



Part Details



Big Castle Top Panel
(with pre-fitted window) x 1



Big Castle Top Panel
(without window) x 1



Stair x 1

List of Parts	No.
Big Castle Bottom Panel	2
Big Castle Top Panel (with pre-fitted window)	1
Big Castle Top Panel (without window)	1
Stair	1
Slide	2
Arch	2
Big Castle Roof	2
Big Platform	2
Big Platform Support Bar	2
Small Castle Side Panel	2
Small Platform	2
Small Castle Roof	2

Bridge Side Railing	2
Bridge Base Side Panel	2
Allen Key	1
T-Handle	1
Allen Bolt (30 mm)	20
Allen Bolt (40 mm)	8
Allen Bolt (50 mm)	3
Allen Bolt (60 mm)	6
Allen Bolt (70 mm)	12
Allen Bolt (80 mm)	12
Allen Bolt (90 mm)	3
Allen Bolt (110 mm)	12
Allen Bolt (150mm)	2
Swing Leg	2
Swing Leg Support	1
Big End Plate	1
Small End Plate	2

Swing Bar	1
Bucket Swing	1
Flap Swing	1
Spider Net Bar	2
Ladder Bar	1
Rope Ladder	1
Rope Climber	1
Spider Net	1
Spider Net Vertical Support Bar	2
Washer	101
Nut	47
Nut Cap Base	106 (14 Spare)
Nut Cap	106 (14 Spare)
Instruction Manual	1
Anchor Fastener	15



Big Castle Bottom Panel x 2



Arch x 2

**Assembly requires a minimum of 2 people.
Have a third person assist when necessary.**

Model No: ULPC

**2+
YEARS**



Customer Support



Assembly Video

Before starting the assembly, please ensure that the part quantity matches the numbers listed in the manual. If you find any discrepancies in the part count or encounter any product-related issues, feel free to reach out to us at +918221001033 or connect with us via WhatsApp in between 9:30-6PM, Monday to Saturday. We're here to assist you!

DISCLAIMER: Actual product color may vary slightly from what is shown in the image.



Slide x 2



Big Platform x 2



Small Castle Side Panel x 2



Small Platform x 2



Small Castle Roof x 2



Big Castle Roof x 2



Bridge Side Railing x 2



Bridge Base Side Panel x 2



Allen Key x 1



T-Handle x 1



Big End Plate x 1



Small End Plate x 2



Allen Bolt (30mm) x 20



Allen Bolt (40mm) x 8



Washer x 101



Nut x 47



Nut Cap x 106 (14 Spare)



Nut Cap Base x 106 (14 Spare)



Allen Bolt (90mm) x 3



Allen Bolt (110mm) x 12



Allen Bolt (150mm) x 2



Big Platform Support Bar x 2



Swing Leg x 2



Ladder Bar x 1



Spider net Bar x 1



Swing Leg Support x 1



Swing Bar x 1



Bucket Swing x 1



Rope Climber x 1



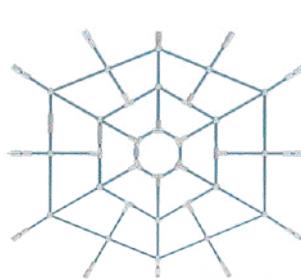
Flap Swing x 1



Instruction Manual x 1



Spider Net Vertical Support Bar x 2



Spider Net x 1



Rope Ladder x 1



Anchor Fastener x 15



WARNING



Anchoring The Play Castle (Mandatory)

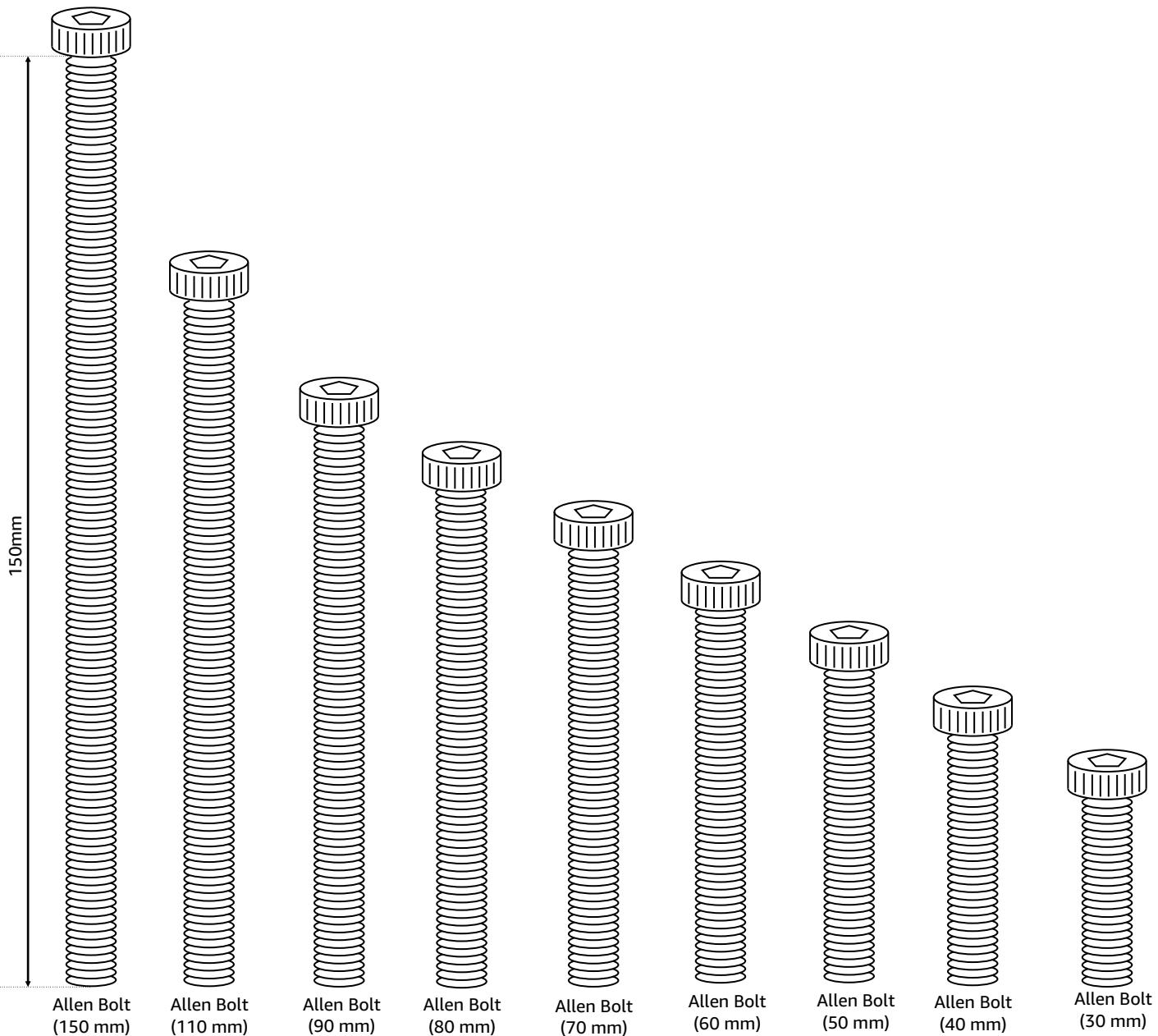
For enhanced stability and safety, OK Play recommends anchoring the Play Castle to the floor. Ultimate PlayCASTLE may also be used without anchoring but securing it to the floor will minimise movement during play. To secure the Play Castle to the floor:

1. Drill holes in the floor at the positions where the Play Castle is to be anchored.
2. Position the Play Castle at the desired location, aligning pre-drilled holes on the base of both small castle side panels with the drilled holes.
3. Insert an anchor fastener (provided in the packaging) through each of the two holes on both small castle side panels, making sure each anchor fastener passes directly into the corresponding drilled holes on the floor.
4. Tighten the anchor fasteners firmly to secure the side panels to the floor.

Follow the above-mentioned steps to anchor the swing legs (one anchor fastener for each swing leg), rope ladder base plate (three anchor fasteners) and two spider net vertical support bars (three anchor fasteners for each) to the floor.
Once completed, the play castle will be anchored securely, minimising movement during use.

Bolt Size Identification

To identify the bolt size, place it on the printed image and match the length of the bolt threaded shaft with the illustration.



1

STEP

Assembly Instructions

Required Assembly Parts

Allen Key x 1

Washer x 3

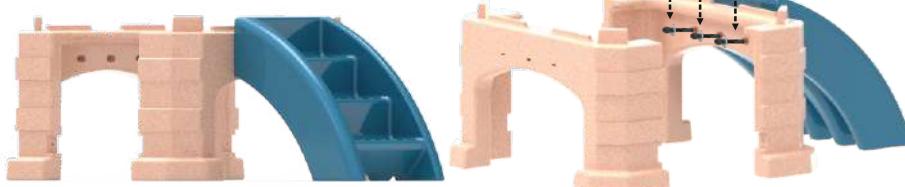
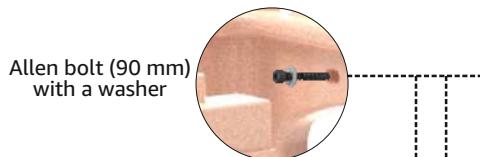


Allen Bolt (90mm) x 3

Assemble the PlayCASTLE on a soft, non-abrasive surface to protect it from scratches.

Take both the big castle bottom panels from the packaging and place them opposite each other on a flat, level surface. Make sure they are appropriate distance apart so that the big platforms can be placed easily on top.

Allen bolt (90 mm) with a washer

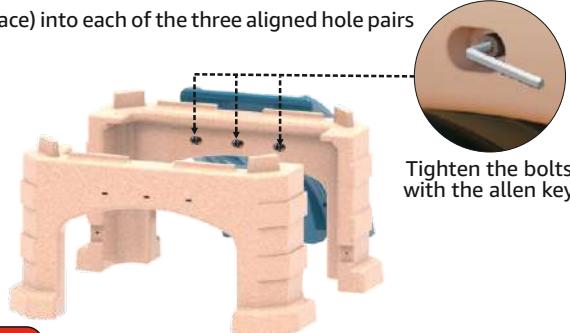


Take the stair and align the three holes on the back side of its top with the three holes on one of the big castle bottom panels.

Take three 90mm allen bolts and put a washer onto each. Insert one allen bolt (with washer in place) into each of the three aligned hole pairs of the bottom side panel and the stair.

Tighten the allen bolts with the allen key, securing both (bottom panel and stair) firmly together.

Note: Avoid overtightening the allen bolts as this may damage the parts. Tighten enough to ensure a secure fit.



Tighten the bolts with the allen key

2

STEP

Required Assembly Parts

Nut Cap Base x 8

Nut Cap x 8

Big Platform Support Bar x 2

Nut x 4

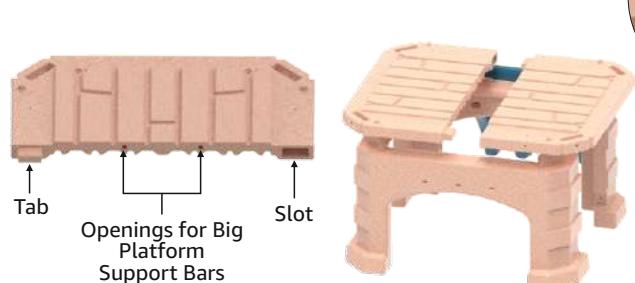
Washer x 8



Allen Key x 1

Allen Bolt (110mm) x 4

T-Handle x 1



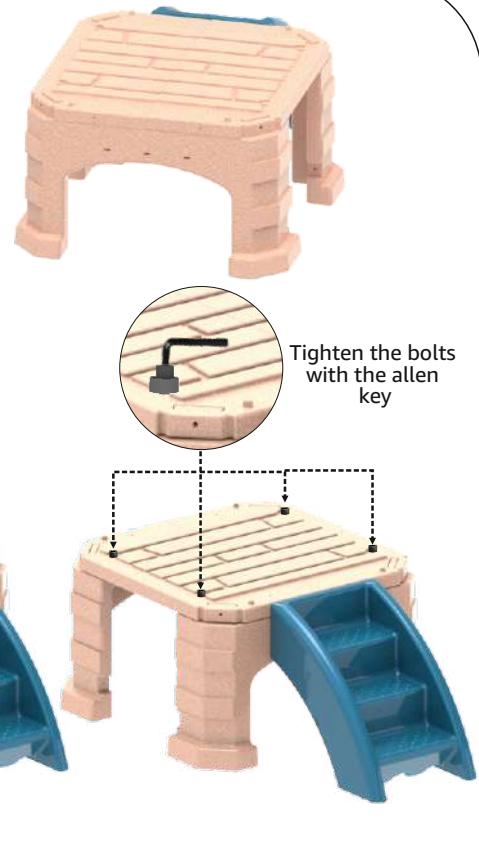
Big Platform Support Bars



Position both the big platforms opposite each other above the subassembly (step 1), making sure the tab of one platform is aligned with the corresponding slot on the other platform.

Insert the big platform support bars into their designated openings on one big platform. Push the platforms towards each other until the tabs engage into the corresponding slots and both the support bars insert into the openings on the other big platform.

Carefully align the four corner cut-outs of the assembled platform with the vertical tabs at the corners on the bottom panels. Lower the assembled platform until all the four the tabs slide into the cut-outs, locking the connection securely.



A. Take four allen bolts (110mm) and put a washer and a nut cap base onto each.

Note: Washer should be fitted first and then the nut cap base. Also, make sure the open end of the nut cap base is oriented towards the bolt head.

B. Insert one allen bolt (with the washer and the nut cap base) through each of the four aligned hole pairs of the platform and the bottom panels as shown in the image. The threaded end of the each allen bolt protrudes from the underside of the platform.

C. From underneath the assembled platform, place a nut cap base first, then the washer followed by a nut onto the protruding end of each allen bolt.

Note: Make sure the open end of the nut cap base is oriented towards the bolt threaded end.

D. Tighten the allen bolts one by one with the allen key.

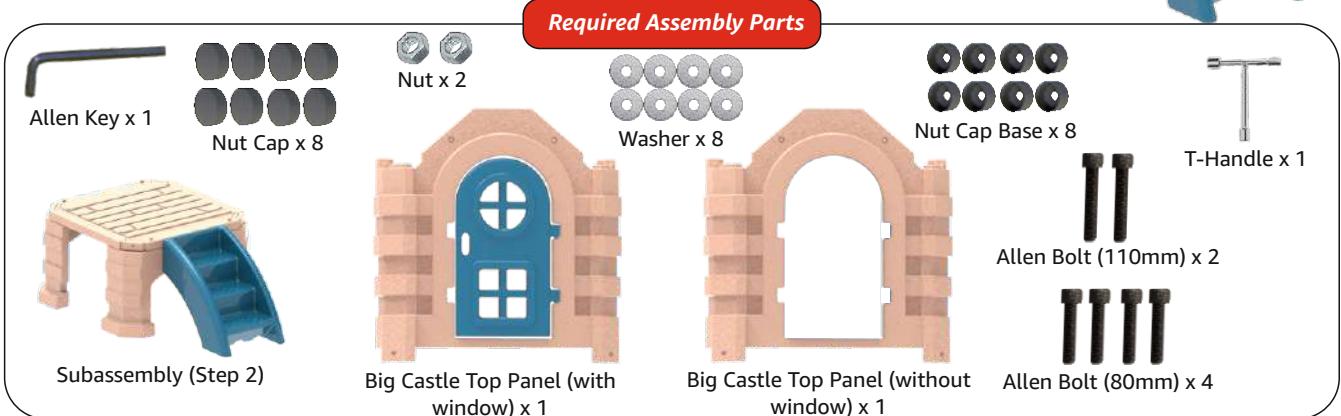
Note: Use the T-handle to keep the nut stationary while you tighten the allen bolt.

Put a nut cap onto the head and the threaded end of each of the four bolts and press the nut cap firmly until it is securely in place.



3

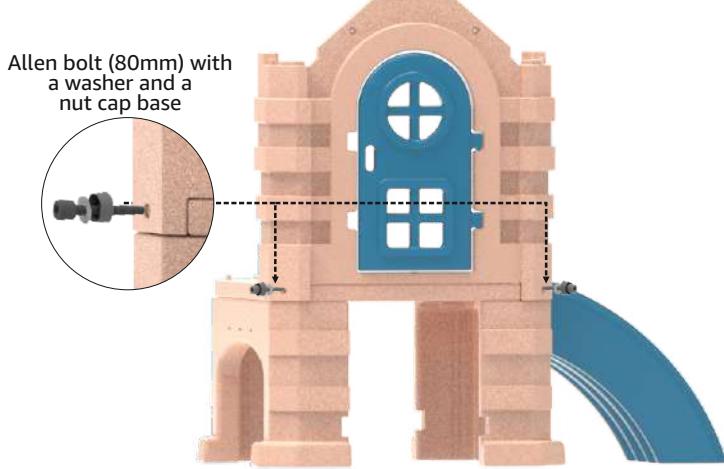
STEP



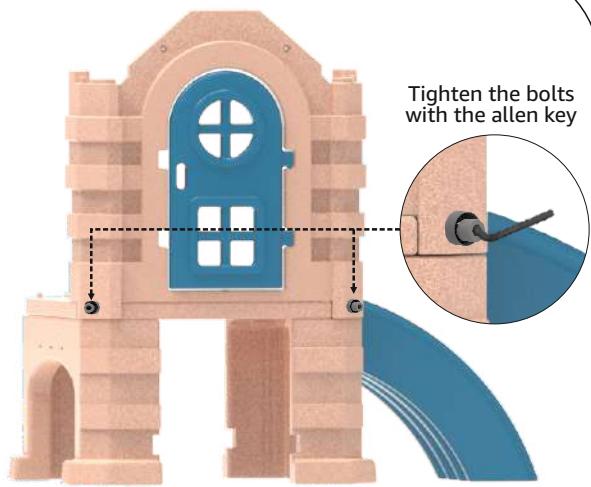
Take one big castle top panel (with a pre-fitted window) and place at the top of the attached platform (subassembly - step 2) at the position as shown in the image. Ensure the holes at the bottom corners of the big castle top panel are precisely aligned with the hole at the corners of the attached platform.

Note: Make sure the big castle top panel is positioned correctly, following the orientation as shown in the image above.

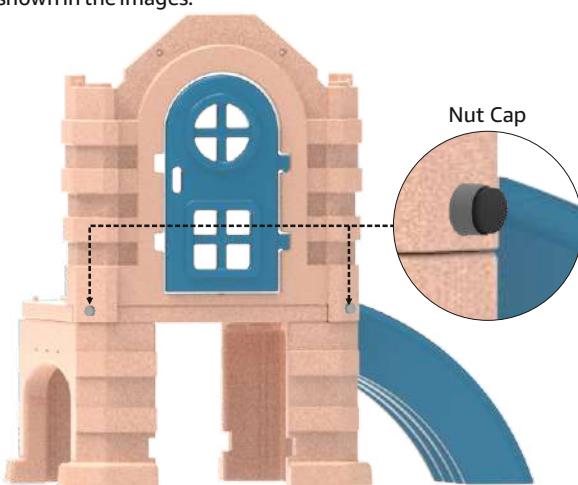




Take two 80mm allen bolts and put a washer and a nut cap base onto each. Insert one allen bolt (with washer and nut cap base in place) into each of the two aligned hole pairs as shown in the images.



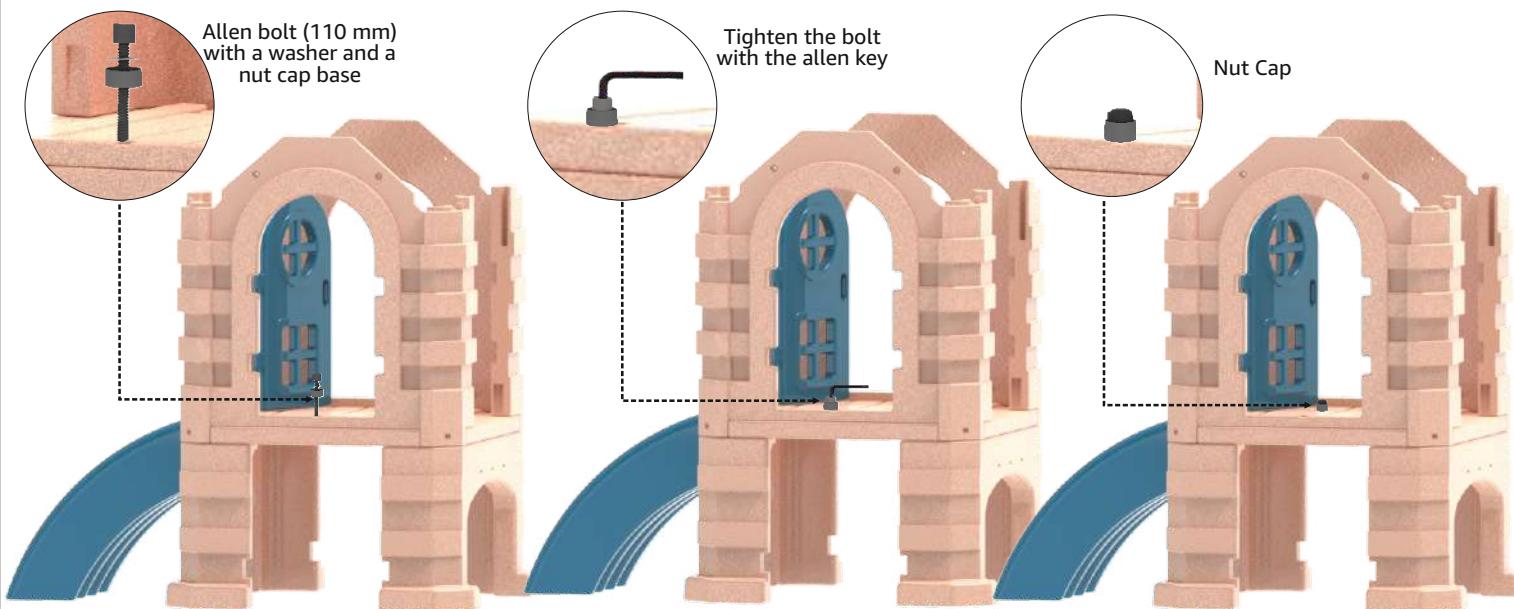
Tighten both the allen bolts with the allen key.



Fit a nut cap onto the head of both the allen bolts.



Follow the above stated steps to fix the other big castle top panel (without window) into place.



- Take one allen bolt (110mm) and put a washer and a nut cap base onto it.
- Insert the allen bolt (with the nut cap base and the washer) through the aligned holes (under the window) of the big castle top panel and the platform as shown in the image. The threaded end of the allen bolt protrudes from the underside of the platform.
- From underneath the subassembly, place a nut cap base, then a washer followed by a nut onto the protruding end of the allen bolt.
- Tighten the allen bolts with the allen key.

Note: Use the T-handle to keep the nut stationary while you tighten the allen bolt.

Fit a nut cap onto the head and the threaded end of both the bolts, pressing firmly until they are securely in place.

- Repeat steps A to D to firmly secure the opposite big castle top panel (without window) to the platform with the same set of bolt and fasteners.

4

STEP

Required Assembly Parts



Locking Pin



Take one arch and position it above the top side panels making sure the locking pin on each side of the arch is aligned with the designated slots on the inside of the top side panels.
Slide the arch downward, securing it into position.

Similarly, fix the other arch into place.

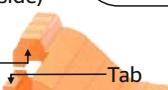
5

STEP

Required Assembly Parts

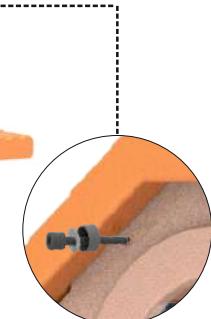


Recess
(on the
underside)

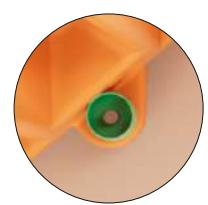


Take one big castle roof and place it on top of the subassembly (step 4) making sure the grooves on the underside of the roof fit into the edges of the top side panels.

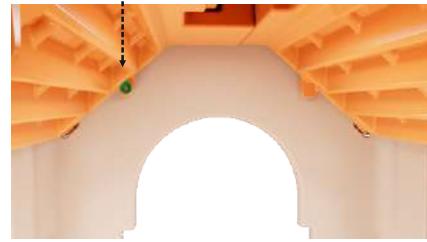
Lift the other big castle roof and put it on top of the subassembly (step 4). Interlock both the roofs together by inserting the tab of one roof into the corresponding recess of the other. You may need to adjust the roofs slightly sideways or downward until they fit properly into place and rest evenly on the big castle top panels.



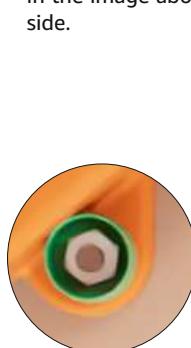
Allen bolt (70mm)
with a washer and a nut
cap base



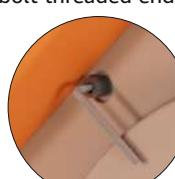
Nut Cap Base
and Washer



From inside the subassembly, place a nut cap base and then a washer onto the allen bolt (inserted in the previous step) from the bolt end.



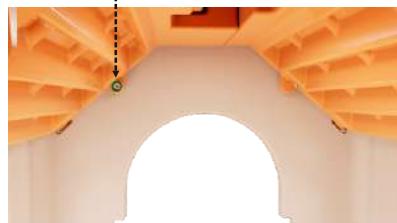
Nut



Tighten the bolt with
allen key



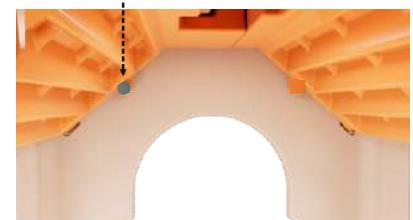
Nut Cap



Take a nut and put it onto the allen bolt
from the bolt end.

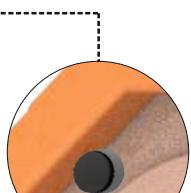
From outside the subassembly, tighten the allen bolt with the
allen key provided in the packaging.

**Use the T-handle to hold the nut stationary while tightening
the allen bolt.**

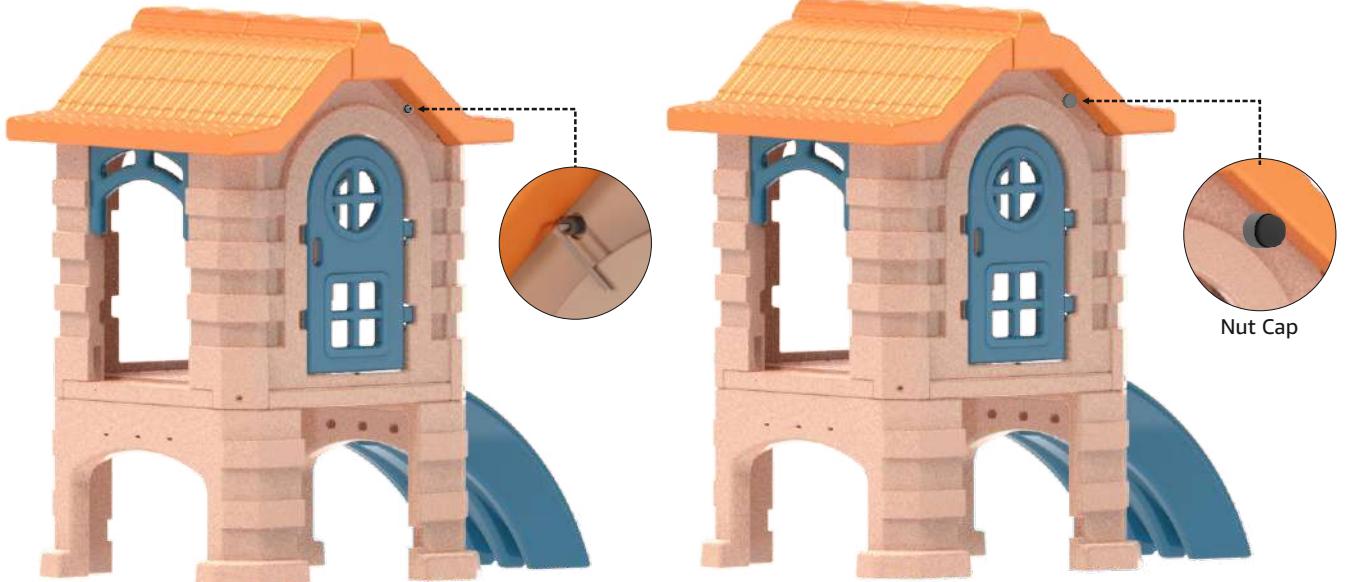


From inside the subassembly, place a nut cap over the the bolt end and press it firmly
until it fits securely in place.

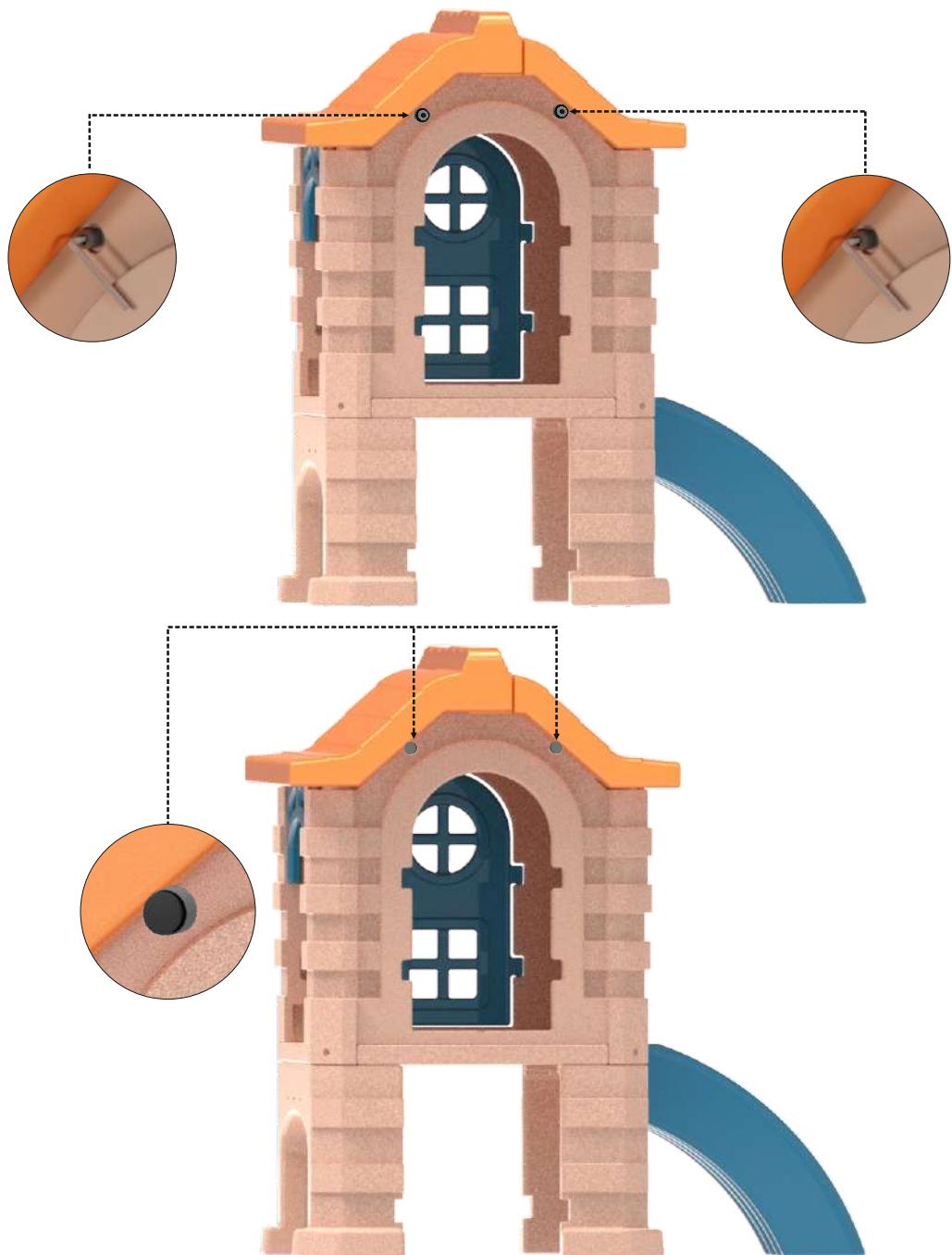
From outside the subassembly, place a nut cap onto the bolt head.



Nut Cap



Repeat the above steps to insert one 70 mm allen bolts, fitted with a nut cap base and a washer, through each of the remaining three aligned hole pairs of the big castle top panel and the roof. For each allen bolt, use two nut cap bases, two washers, a nut and then tighten the bolt with the allen key as mentioned in the sequence of actions in this step. **Once tightened, put a nut cap over the head and the threaded end of each bolt.**



6

STEP

Required Assembly Parts



Subassembly (Step 5)



Slide x 1



Washer x 4



Nut Cap Base x 4



Allen Bolt (40mm) x 4



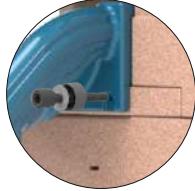
Nut Cap x 4



Allen Key x 1



Allen bolt (40 mm) with a washer and a nut cap base



Take the slide and fasten it to the subassembly (step 5) by tightening four allen bolts (40 mm), each with a washer and a nut cap base, with the allen key and put a nut cap each onto the head of all the allen bolts.



Tighten the bolts with the allen key

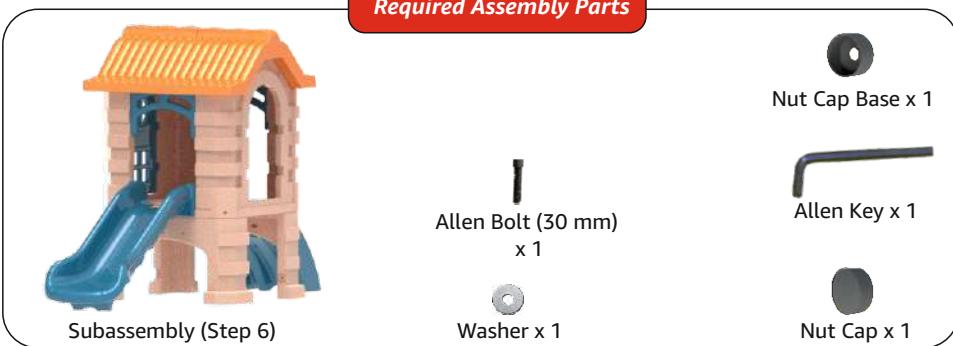
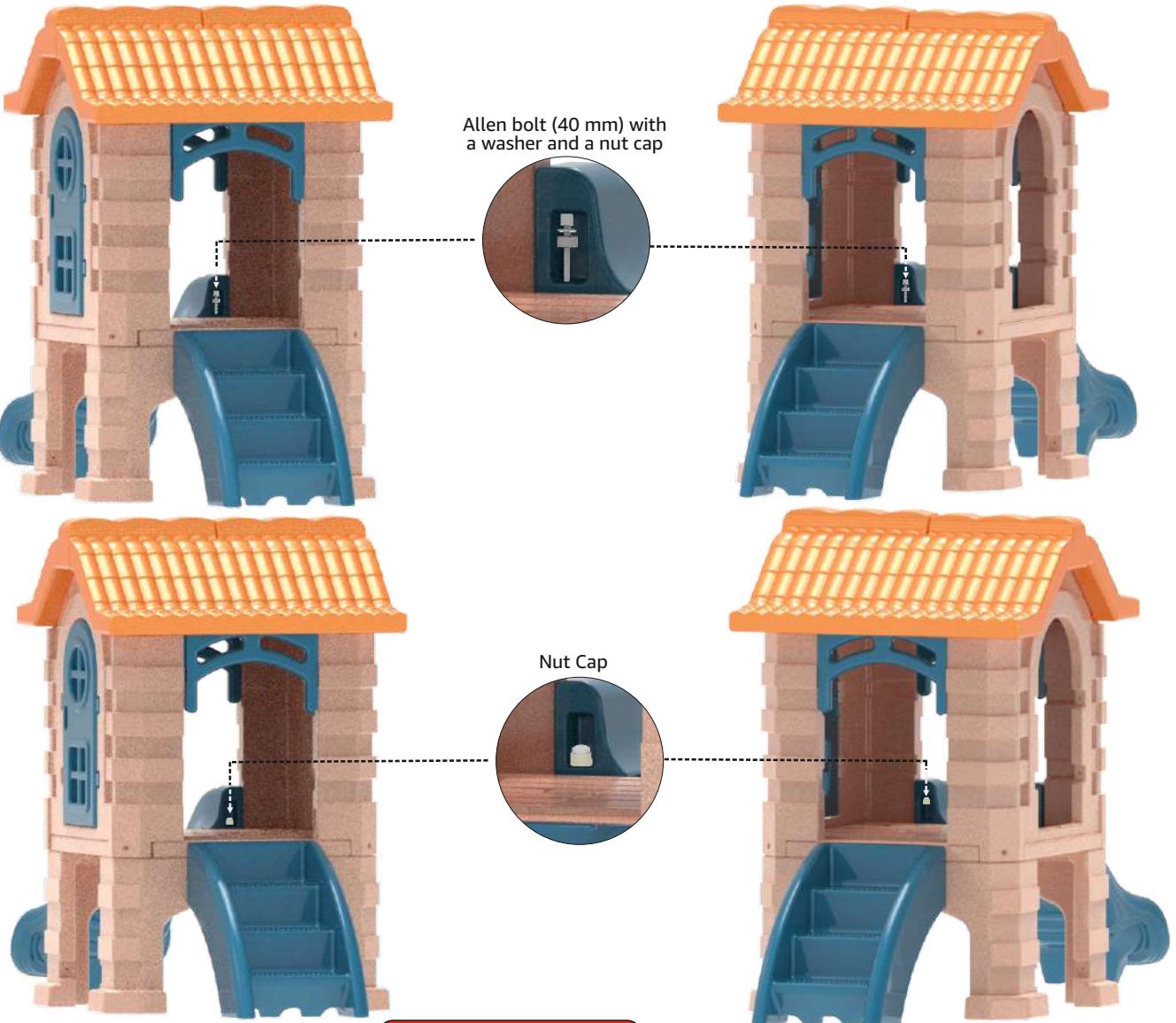


Nut Cap



7

STEP



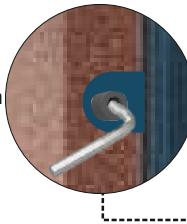
Allen bolt (30 mm)
with a washer and a nut cap base

Take one 30 mm allen bolt, put a washer followed by a nut cap base onto it. From inside the subassembly, insert the bolt (with washer and nut cap base) into the aligned hole of the big castle window and the top side panel.



8 STEP

Tighten the bolt with the allen key



Tighten the allen bolt with the allen key provided in the packaging.



Nut Cap



Put a nut cap onto the bolt head and press the nut cap firmly, securing it into place.



Required Assembly Parts



Small Castle Side Panel x 2



T-Handle x 1



Allen Key x 1



Small Platform x 1



Washer x 12



Small Castle Roof x 2



Allen Bolt (60mm) x 4



Allen Bolt (70mm) x 4



Nut x 4



Nut Cap x 8



Nut Cap Base x 8

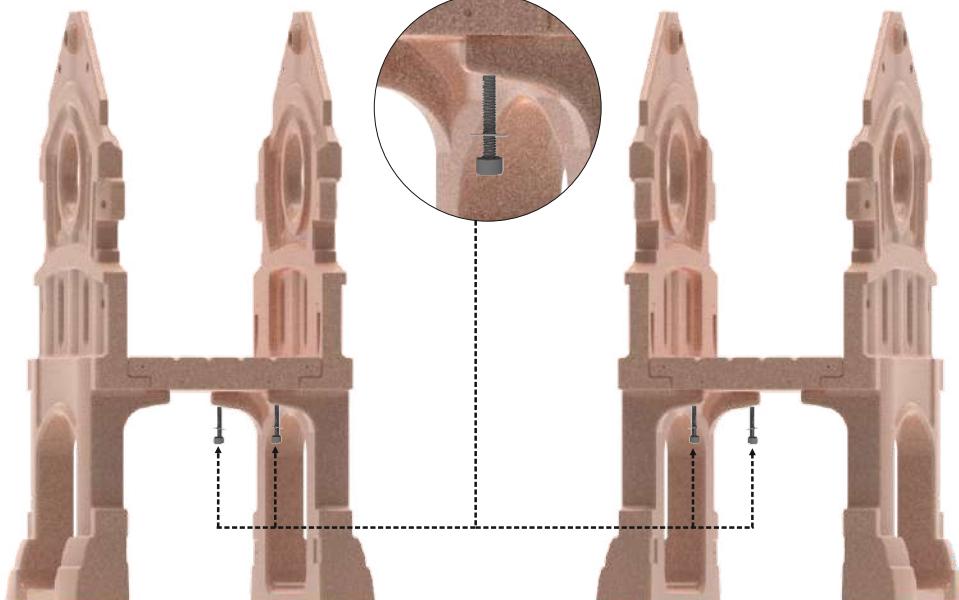
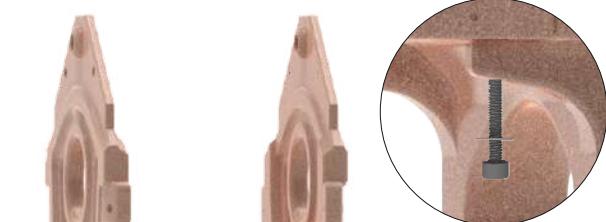


Place the two small castle side panels upright on a flat, stable surface, making sure they are parallel to each other and at an appropriate distance apart.



Position the small platform between the side panels making sure the grooves on the underside of the small platform align with the tabs on the inner side of the side panels. Carefully move the platform downward so it fits securely between the small castle side panels.

60mm Allen Bolt
(with washer)

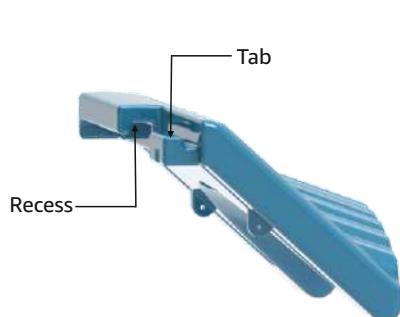


- Take four 60 mm allen bolts and put a washer onto each.
- From underneath the subassembly, insert one 60mm allen bolt (with washer) into each of the four aligned hole pairs of the small castle side panels and the small platform.

Tighten all the allen bolts one by one with the allen key.



Place one small roof on top of the assembled small panels as shown in the image above.

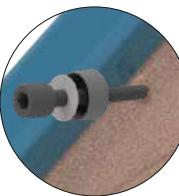


Take the other small roof and place it on top of the side panels, making sure the top edges of both small roofs are aligned.



Interlock the two small roofs together by inserting the tab of one small roof into the corresponding recess of the other. Adjust the roofs, if needed, so they fit properly.

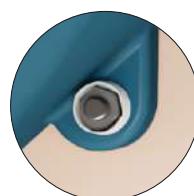
Note: Make sure the top edges of the small castle side panels fit into the grooves on the underside of the assembled roof panel.



Allen bolt (70mm) with a washer and a nut cap



Nut Cap Base and Washer



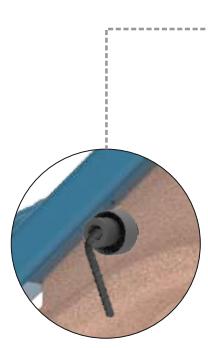
Nut



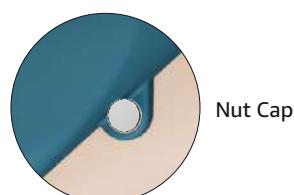
Put a washer followed a nut cap base onto a 70mm allen bolt and insert the bolt (with the washer and the nut cap base) through the aligned holes of the roof panel and the side panel. The threaded end of the bolt protrudes from the other side.

From inside the subassembly, place a nut cap base first and then a washer onto the protruding end of the allen bolt (inserted in the previous step).

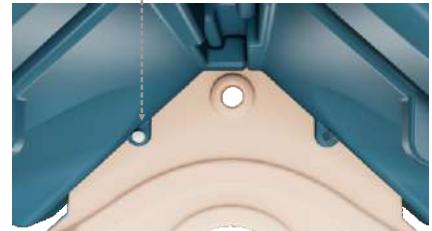
Take a nut and put it onto the allen bolt.



Tighten the bolt with allen key



Nut Cap



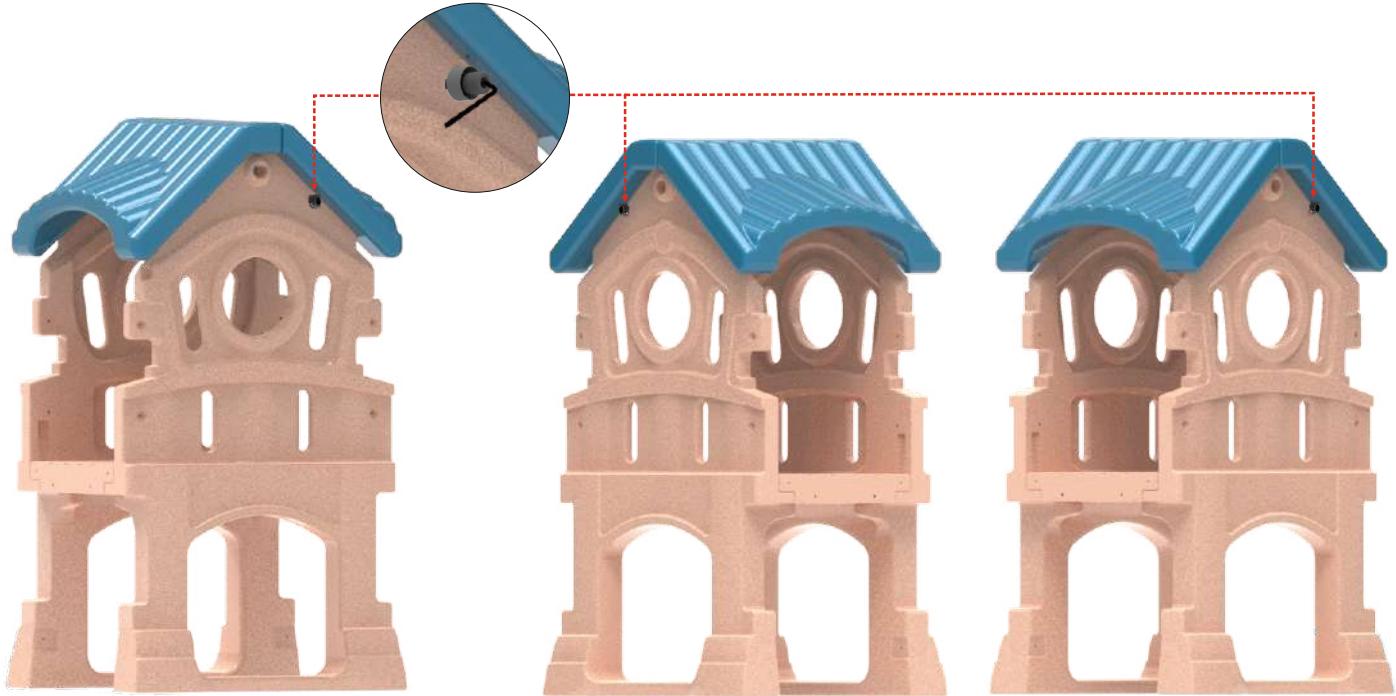
Place the nut cap onto the allen bolt from the bolt end and press it firmly until it fits securely in place.

From outside the subassembly, tighten the allen bolt with the allen key provided in the packaging. **Use the T-handle to hold the nut stationary while tightening the allen bolt.**

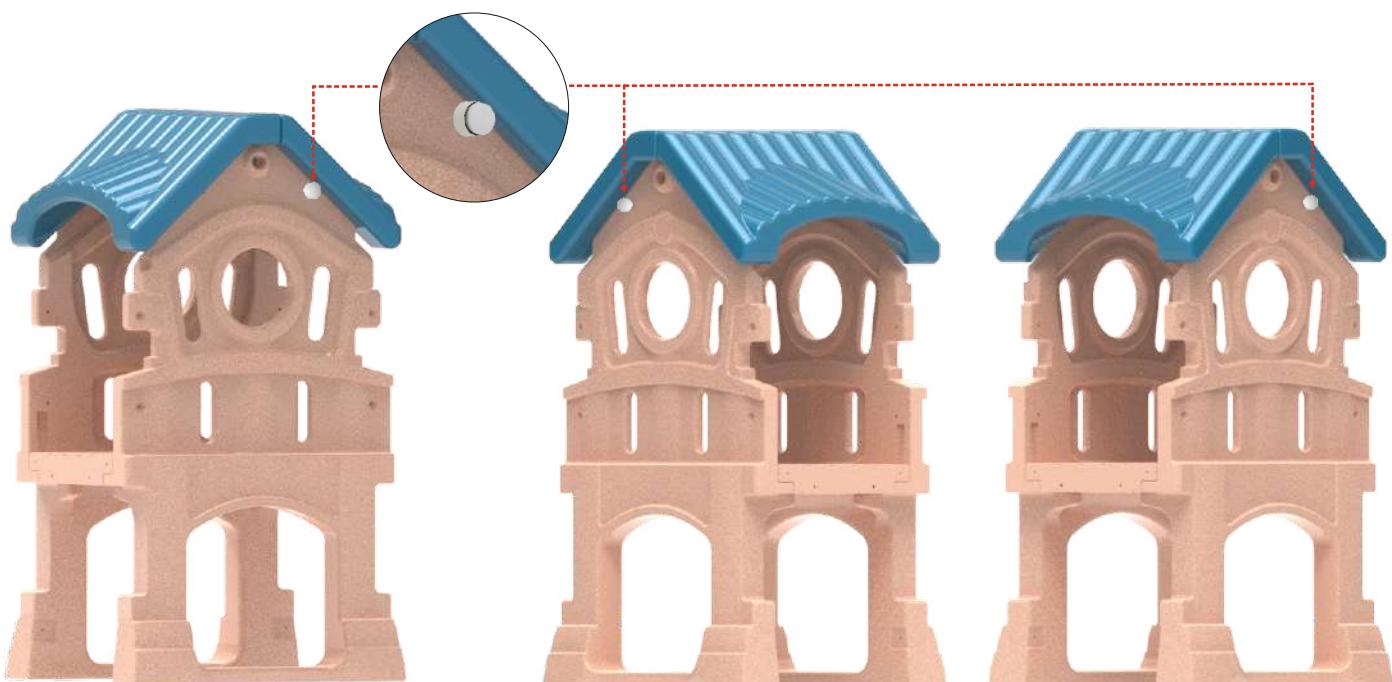
From outside the subassembly, fit a nut cap onto the bolt head.



Nut Cap



Repeat the above steps to insert one 70 mm allen bolts, fitted with a washer, through each of the remaining three aligned hole pairs of the small castle side panel and the roof. For each allen bolt, use two nut cap bases, two washers, a nut and then tighten the bolt with the allen key as mentioned in the previous sequence of actions in this step. **Once tightened, put a nut cap onto the head and the end of each bolt.**

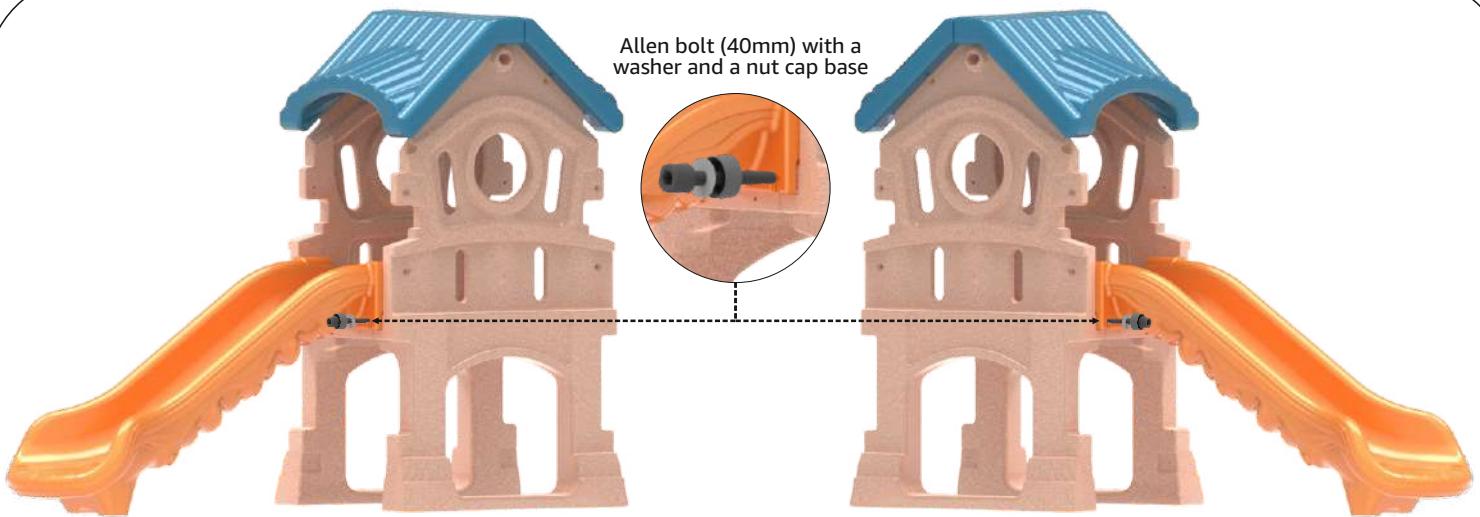


9

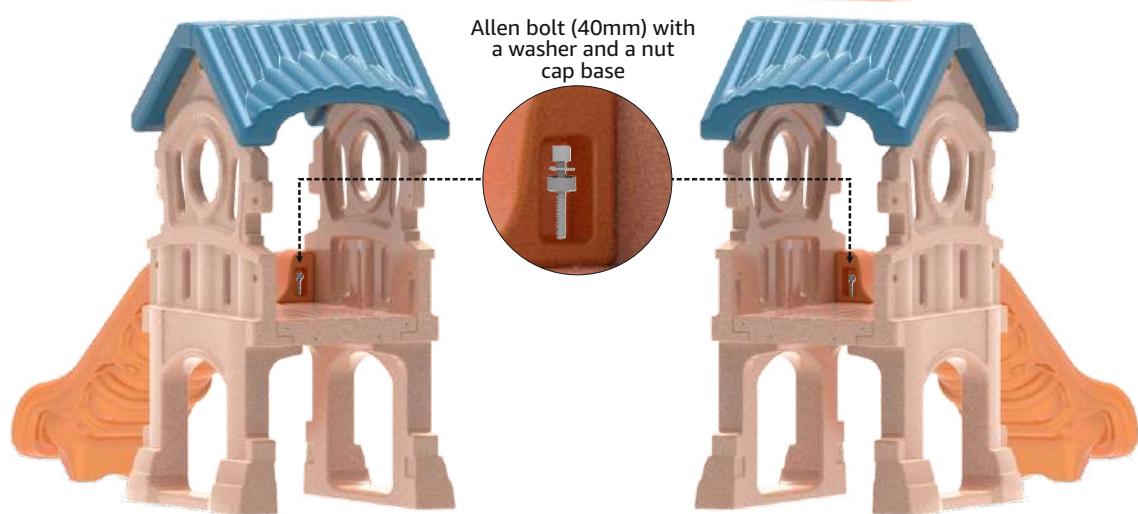
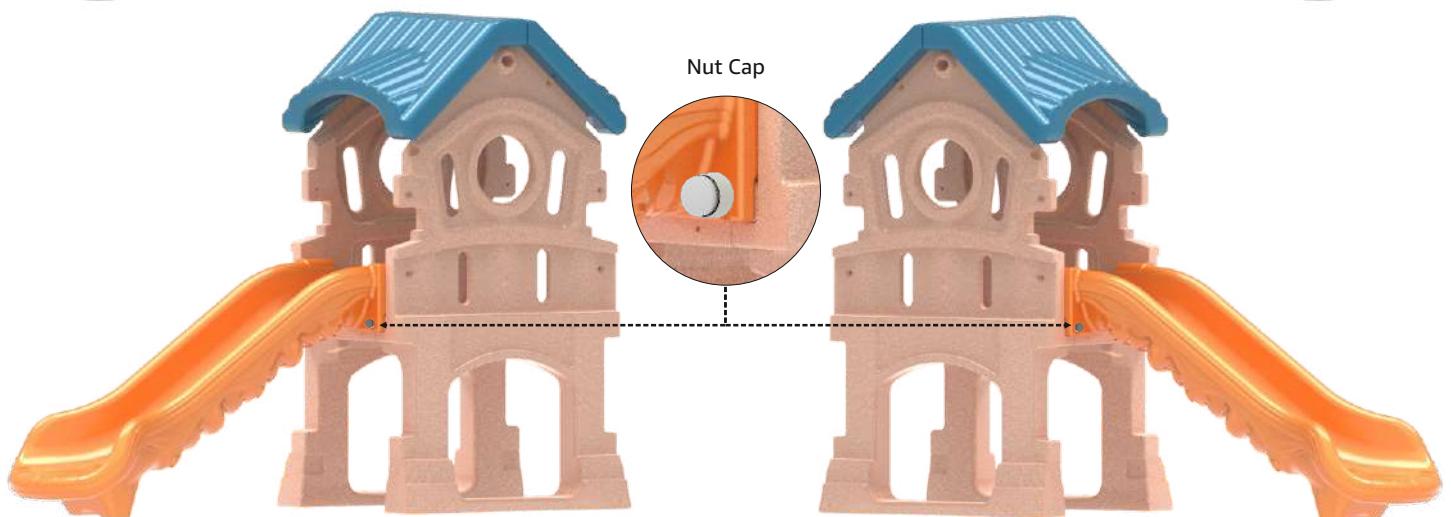
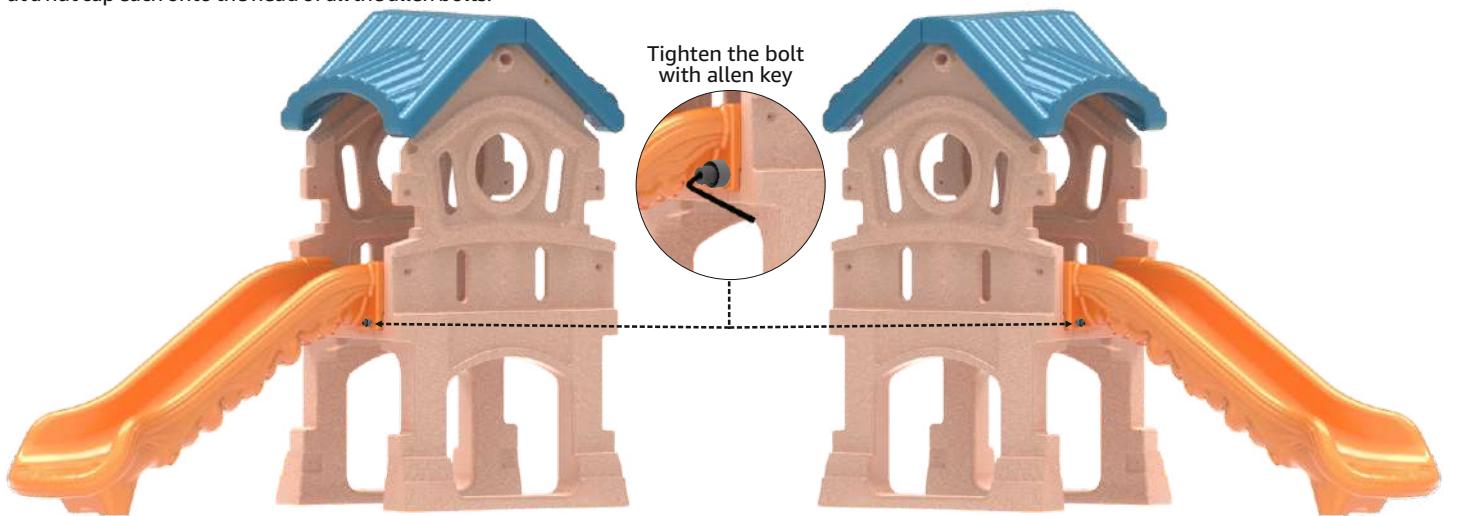
STEP

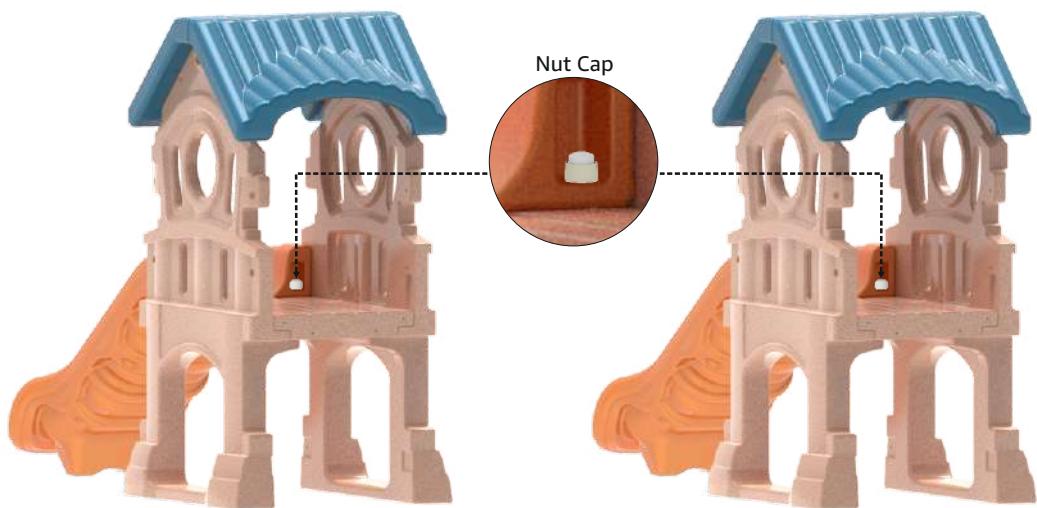
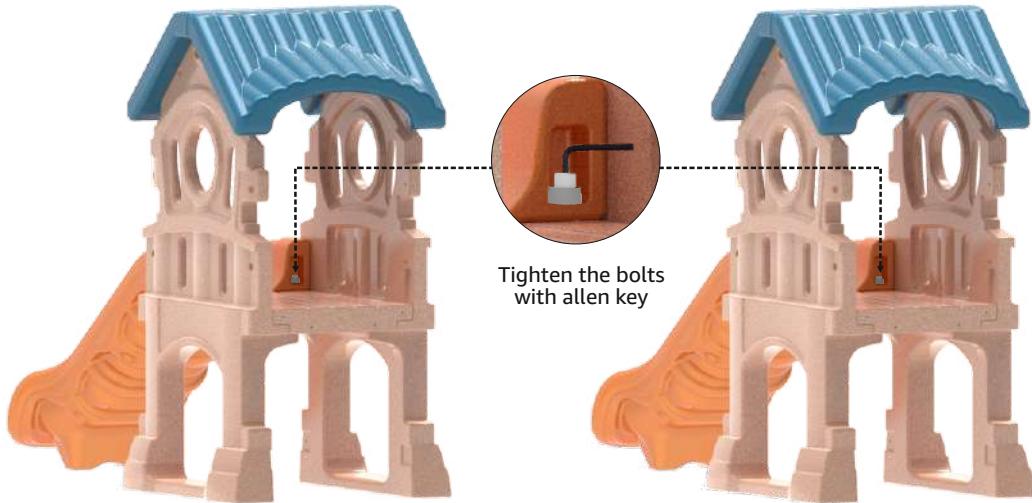
Required Assembly Parts





Take the slide and fasten it to the subassembly (step 7) by tightening the four allen bolts (40mm), each with a washer and a nut cap base, with the allen key. Put a nut cap each onto the head of all the allen bolts.

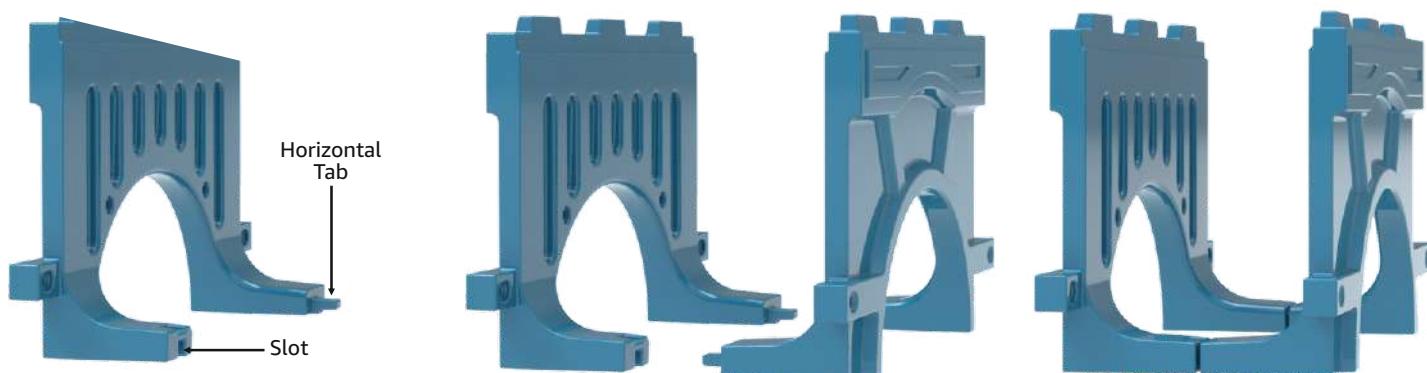




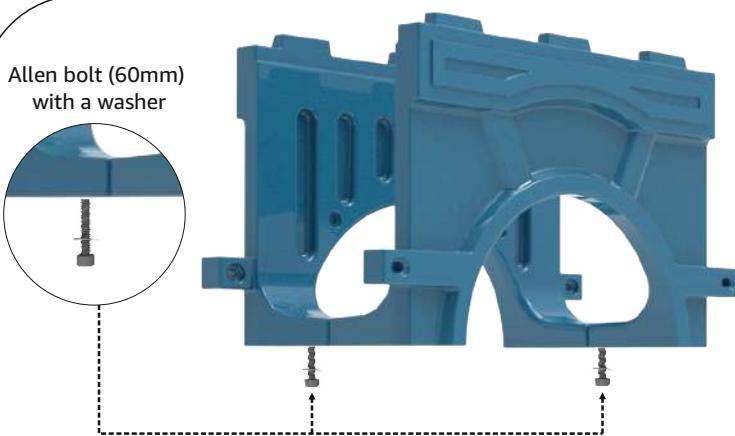
10

STEP

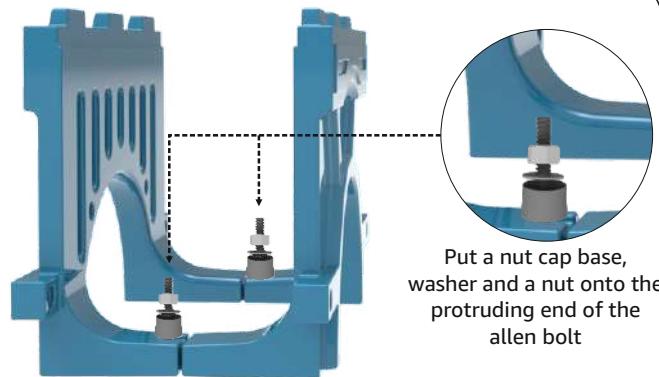
Required Assembly Parts



Take two bridge base panels and position them opposite each other, making sure the horizontal tab (at the bottom) of one panel is aligned with the corresponding slot of the other. Gently push the one bridge base side panel towards the other until the tabs engage with the corresponding slots and both the side panels interlock.

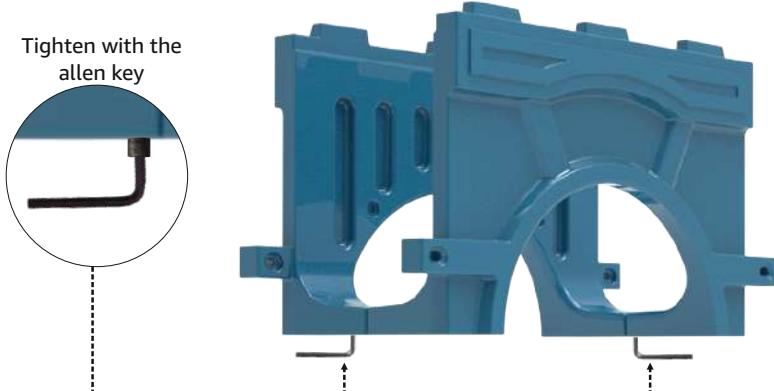


Take two allen bolts (60mm) and put a washer onto each. From underneath the bridge base panels, insert one allen bolt (with washer) through each of the two aligned bottom holes. The threaded ends of the allen bolts protrudes from the top of the legs of the base panels.

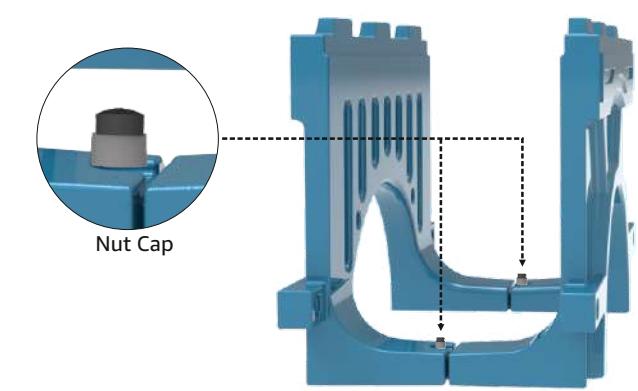


Put a nut cap base, washer and a nut onto the protruding end of the allen bolt

Put a nut cap base followed by a washer and a nut onto the protruding ends of both the allen bolts.



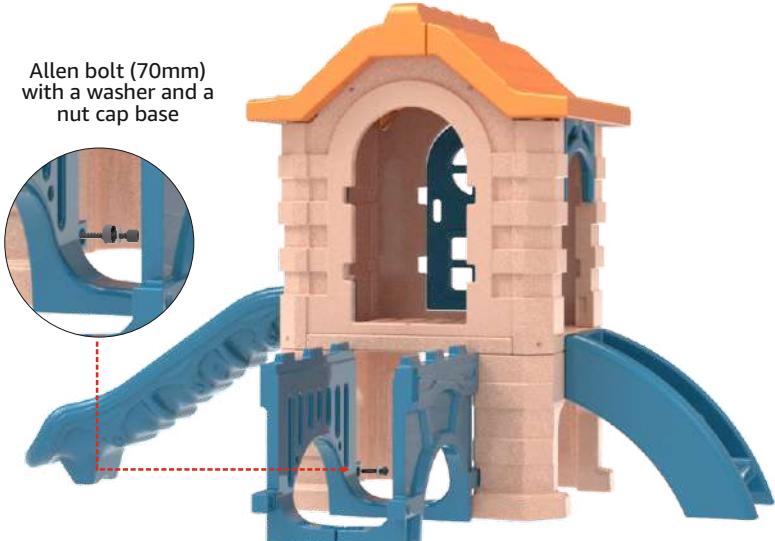
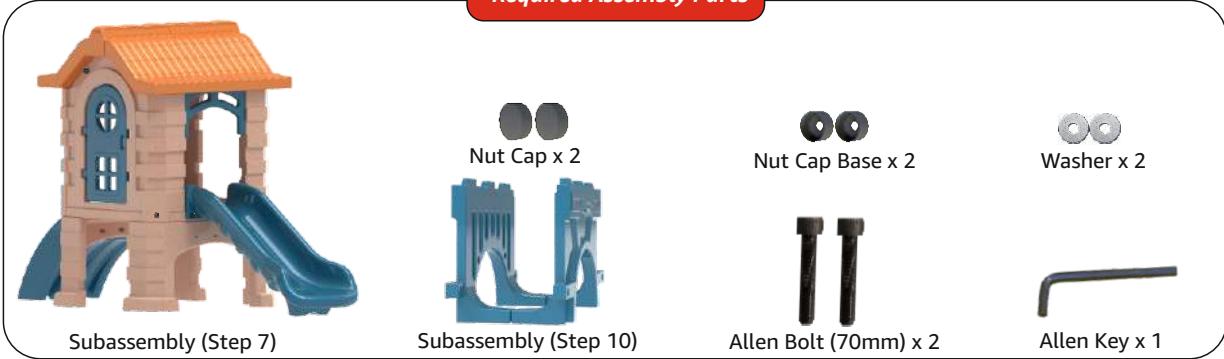
Tighten both the allen bolts with the allen key. **Use the T handle to keep the nut stationary while you tighten the bolt.**



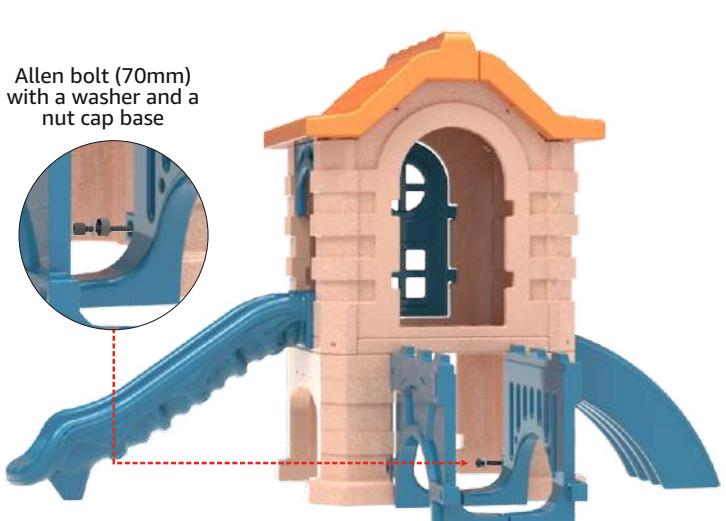
Put a nut cap each onto the protruding ends of both the allen bolts.

11 STEP

Required Assembly Parts



Allen bolt (70mm) with a washer and a nut cap base



Allen bolt (70mm) with a washer and a nut cap base

Take the subassembly (step 10) and attach it to the bottom panel of the subassembly (step 7) by tightening two 70mm allen bolts (each fitted with a washer and a nut cap base) with the allen key.

Once tightened, put a nut cap onto the head of each bolt.

11

STEP

Required Assembly Parts



Subassembly (Step 10)



Subassembly (Step 9) x 1



Allen Bolt (70mm) x 2



Washer x 2
Nut Cap Base x 2



Small Platform x 1



Nut Cap x 2
Allen Key x 1



Allen bolt (70mm)
with a washer and a nut
cap base



Take the subassembly (step 9) and attach it to the subassembly (step 10) with by tightening two allen bolts (70mm), each fitted with a washer and a nut cap base, with the allen key. **Once tightened, place a nut cap onto both bolts.**



Allen bolt (70mm)
with a washer and a nut
cap base



Place the small platform above the assembled bridge base side panels. Carefully move it downward, ensuring that the grooves on the underside of the small platform align with the vertical tabs on the base side panels. Once aligned, push the platform down firmly, fitting it into place.



12

STEP

Required Assembly Parts



Subassembly (Step 11)



Washer x 12



Bridge Side Railing x 2



Nut x 4



Allen Bolt (30mm) x 4



Allen Bolt (110mm) x 4



Allen bolt (30 mm)
with a washer
and a nut cap base

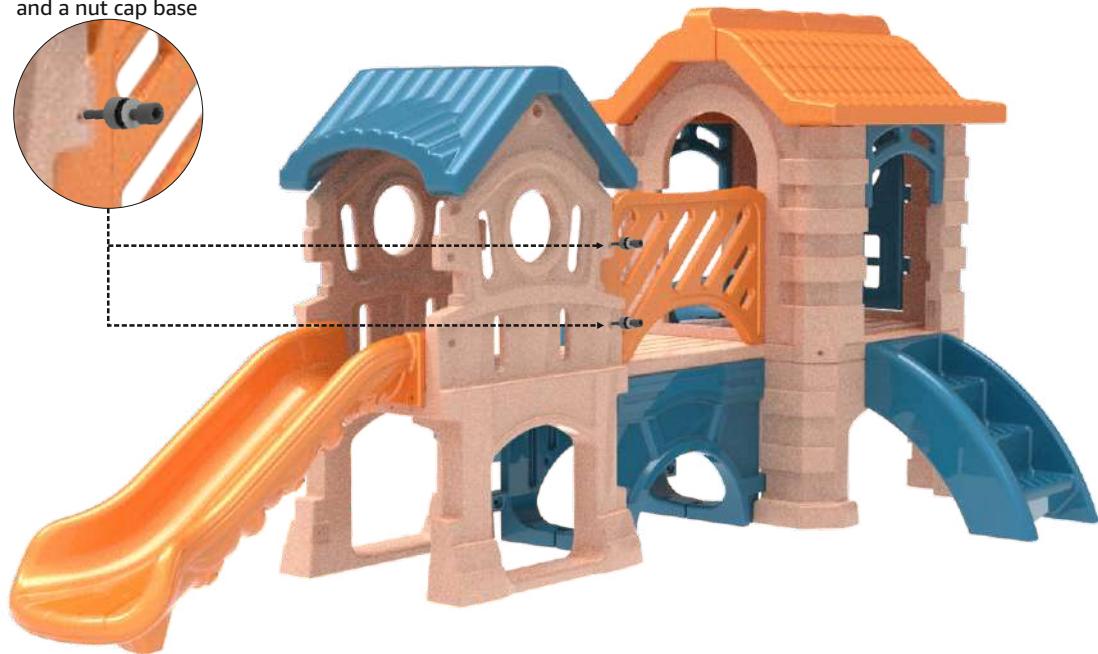


Take a bridge railing and fasten its one side to the big castle (subassembly - step 11) with two 30 mm allen bolts (each fitted with a washer and a nut cap base).

Use the allen key to tighten the bolts.

Fix a nut cap onto the head of both the allen bolts.

Allen bolt (110 mm)
with a washer
and a nut cap base



To attach the other side of the railing to small castle:

- A. Take two 110 mm bolts and put a washer and nut cap base onto each.
- B. From outside the subassembly, insert one bolt (with washer and nut cap base in place) through each of the two aligned hole pairs of the railing and the small castle as shown in the image. The threaded end of the allen bolt protrudes from the other side of the small castle.
- C. From inside the small castle, place a nut cap base followed by a washer and a nut onto the protruding end of each allen bolt (inserted in step B). Make sure the open end of the nut cap base is oriented towards the bolt end.
- D. Tighten both the allen bolts with the allen key. Use the T-handle to keep the nut stationary while you tighten the allen bolt.

Put a nut cap onto the head and end of both the allen bolts and press the nut caps firmly to fit them into position.



Follow the sequence of actions mentioned in this step to fix the other bridge railing.

13

STEP

Required Assembly Parts



Swing Leg x 2



Nut Cap x 8



Allen Bolt (110mm) x 2



Washer x 8



Swing Leg Support x 1



Allen Key x 1



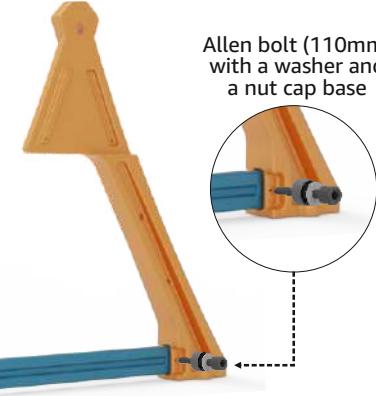
Allen Bolt (150mm) x 2



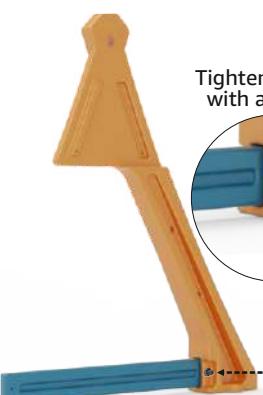
Nut x 4



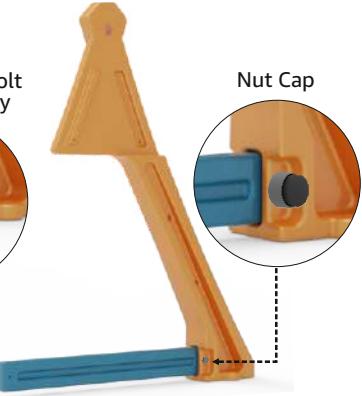
Nut Cap Base x 8



Allen bolt (110mm)
with a washer and
a nut cap base



Tighten the bolt
with allen key



Nut Cap

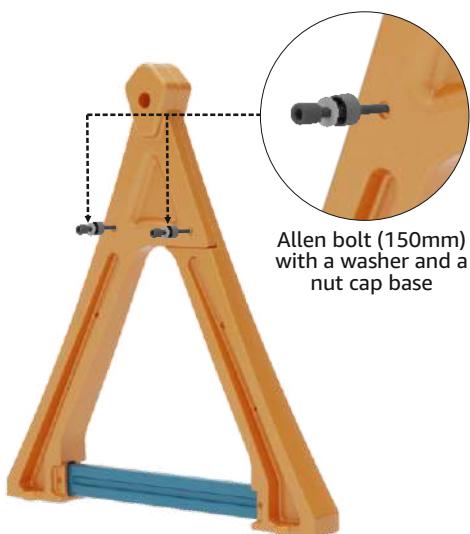
- Take a swing leg and the swing leg support. Slide one end of the swing leg support into the designated slot at the bottom of the swing leg as shown in the images above.
- Take one 110mm allen bolt, and put a washer and a nut cap base onto it.
- Insert the bolt (with washer and nut cap base) through the bottom aligned holes of the swing leg and the swing leg support as shown in the image above. The threaded end of the bolt protrudes from the other side.
- Put a nut cap base first, then a washer followed by a nut onto the protruding end of the allen bolt.

E. Tighten the allen bolt with the allen key.

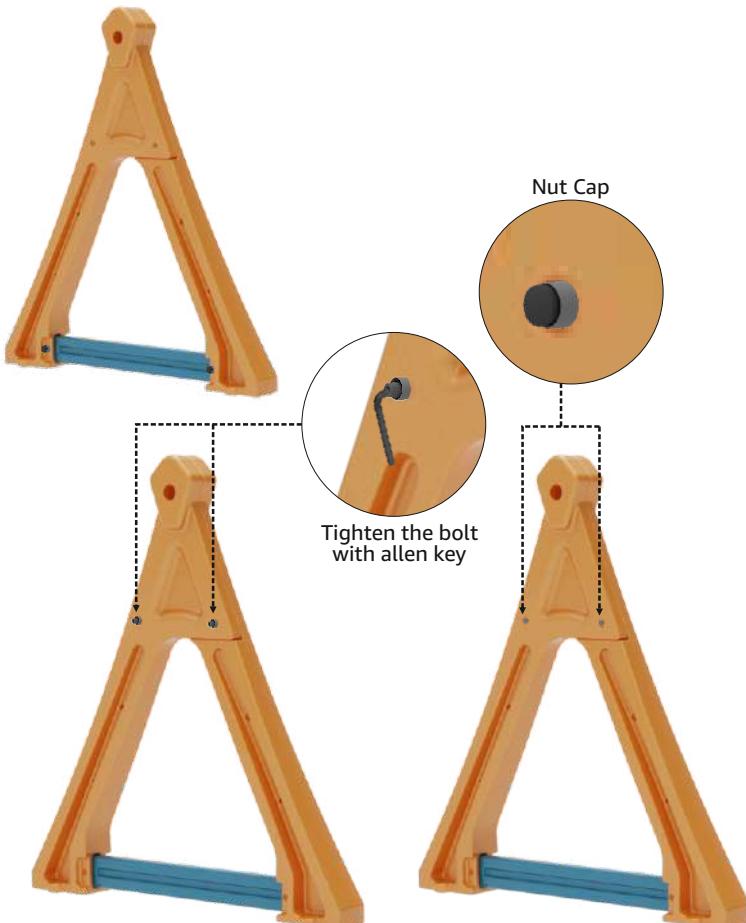
Note: Use the T-handle to keep the nut stationary when you tighten the bolt.

F: Fix a nut cap each onto the head and the threaded end of the bolt.

Follow the above mentioned sequence of actions to attach the other swing leg to the swing leg support.



Allen bolt (150mm)
with a washer and a
nut cap base



Tighten the bolt
with allen key

- Take two 150mm allen bolts, and put a washer first and then a nut cap base onto each bolt.
- Insert one bolt (with the washer and the nut cap base) each through the aligned holes of the swing legs as shown in the image above. The threaded end of the bolt protrudes from the other side.
- From the protruding end of each bolt, place a nut cap base first, then a washer followed by a nut.

D. Tighten both the allen bolts one by one with the allen key.

Note: Use the T-handle to keep the nut stationary when you tighten the bolt.

Fix a nut cap each onto the head and the threaded end of both the bolts.

14

STEP

Required Assembly Parts



Take the swing bar and insert its one end into the hole at the top of the subassembly (step 13). Slide the bar through until its stop ring comes into contact with the top portion of the swing legs.

The swing bar end will fit inside the top hole of the assembled swing legs as shown in the image.



Take the big end plate, align the hole at its centre with the hole at the end of the swing bar (on the swing leg side).



30mm Allen bolt
(with washer and nut cap base)



Tighten the bolt
with allen key

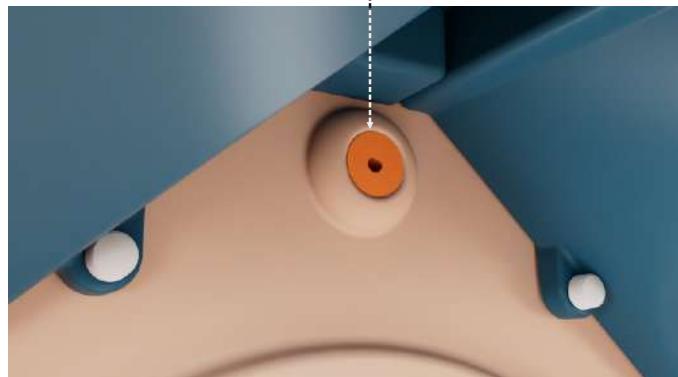
Take one 30mm allen bolt, put a washer and then a nut cap base onto it, and insert the bolt (with washer and nut cap base in place) into the aligned holes of the swing bar and the big end plate. Tighten the bolt with the allen key, securing one end of the swing bar to the swing legs.

Take one nut cap and press it firmly onto the bolt head until it is securely in place.

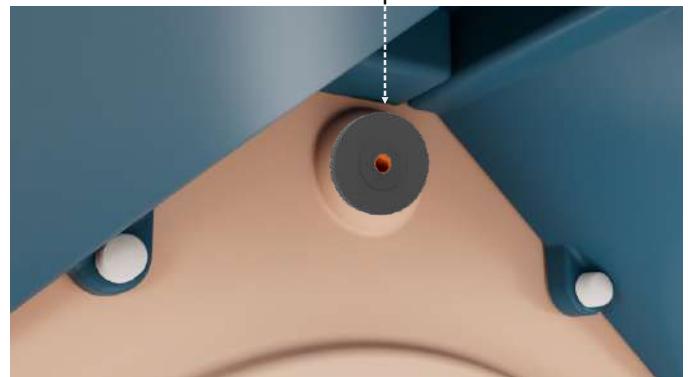


Slide the open end of the swing bar into the top hole (below roof) of the subassembly (step 12). The bar end will fit inside the hole and will be visible from inside the small castle subassembly.

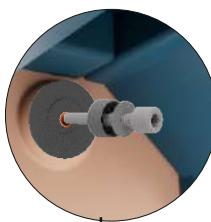
Swing Bar End
(Inside the small castle)



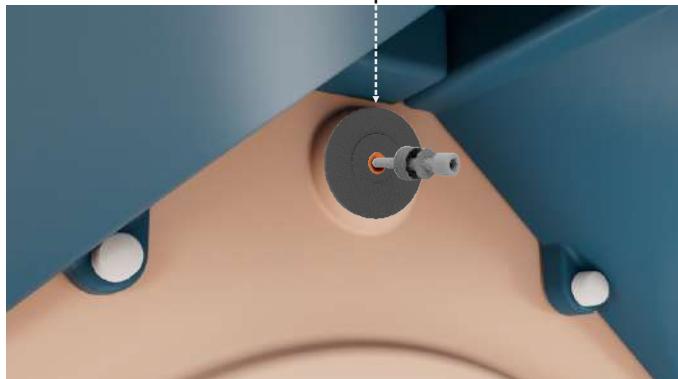
Small End Plate



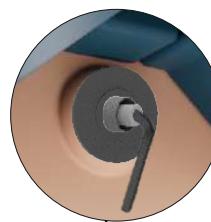
Take the small end plate, align the hole at its centre with the hole at the end of the swing bar (inside the small castle).



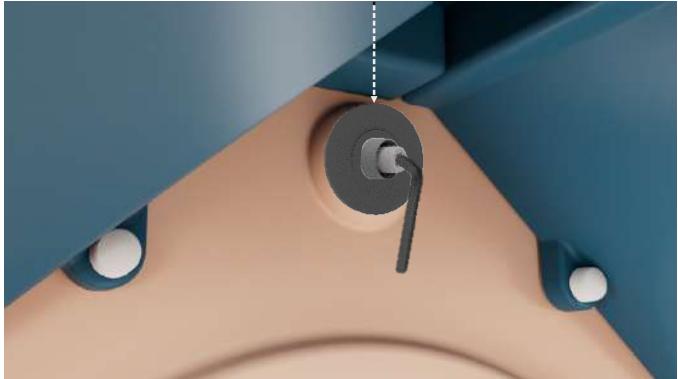
30mm Allen bolt
with washer and
nut cap base



Take one 30mm allen bolt, put a washer and a nut cap base onto it. Insert the allen bolt into the aligned holes of the small end plate and the swing bar.

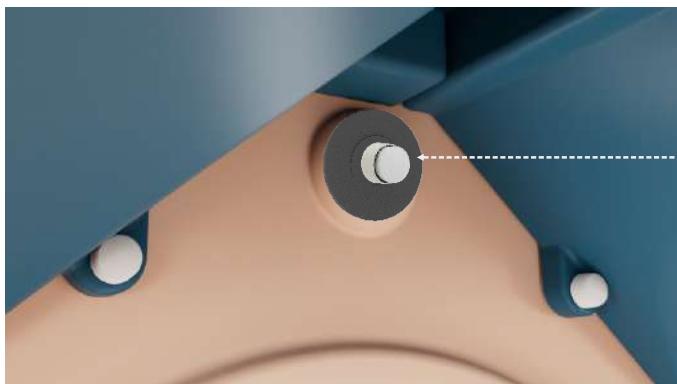


Tighten the bolt
with allen key



Tighten the bolt with the allen key.

Fix a nut cap onto the bolt head.



15

STEP

Required Assembly Parts



The swing bar features two pairs of rings - one pair for securing the bucket swing and the other pair for the flap swing.

Take the bucket swing and attach the snap hooks at the top of its two chains to one pair of rings on the swing bar, ensuring each snap hook is securely fastened to its corresponding ring. Next, secure the flap swing chains to the other pair of rings.

Note: Inspect thoroughly to ensure all snap hooks are fully closed and both swings are securely fastened before use.





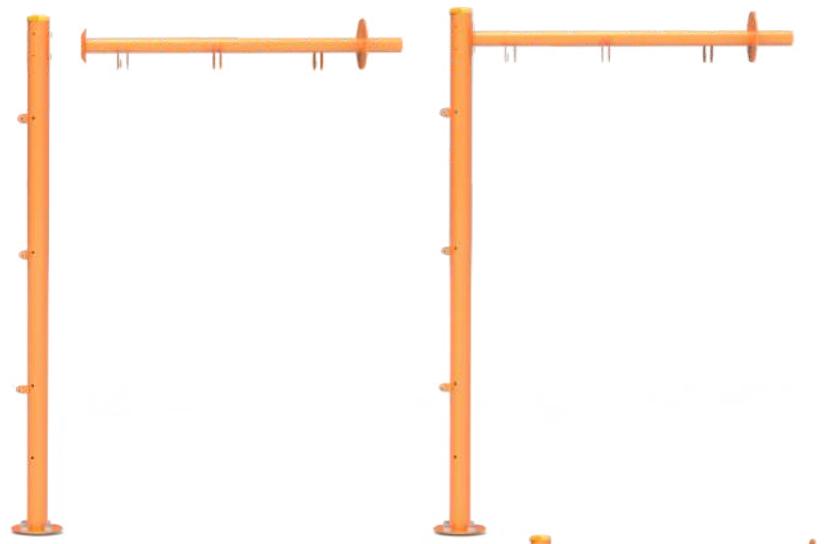
16

STEP

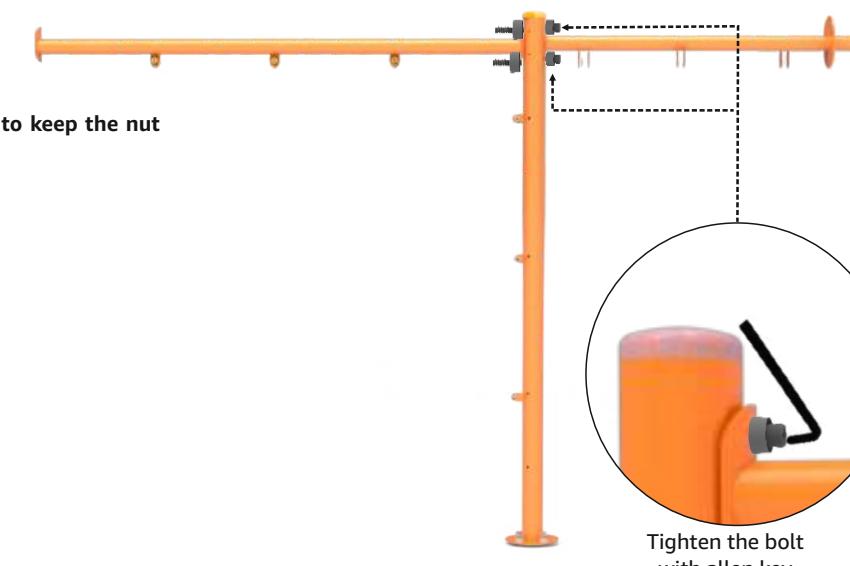
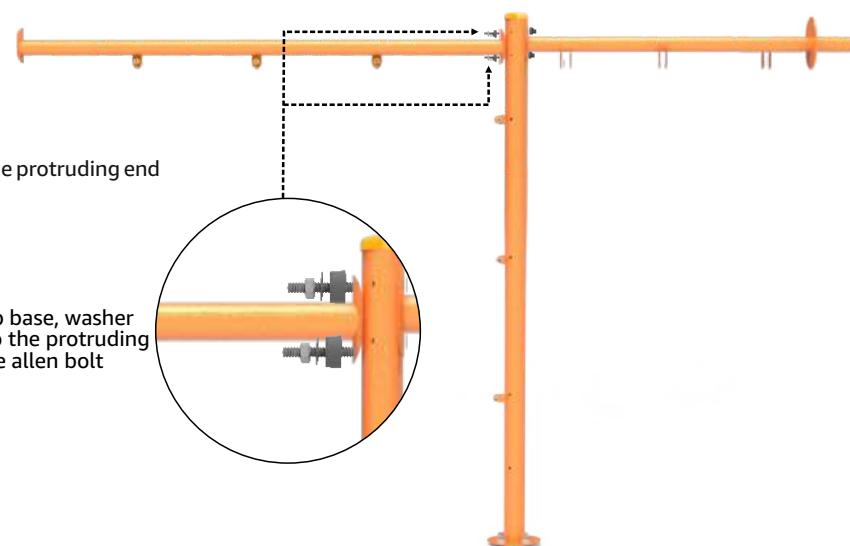
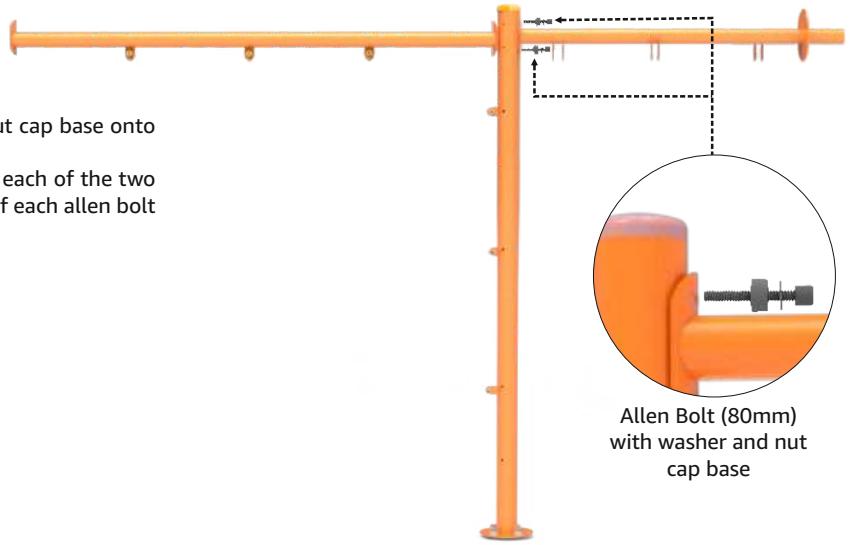
Required Assembly Parts



Take the ladder bar and align the two holes at its end with the holes near the top of the spider net vertical support bar.



Take the spider net bar and align the holes at its end with the holes near the top of the spider net vertical bar.



Take two allen bolts (80mm) and put a washer and a nut cap base onto each of the two bolts.

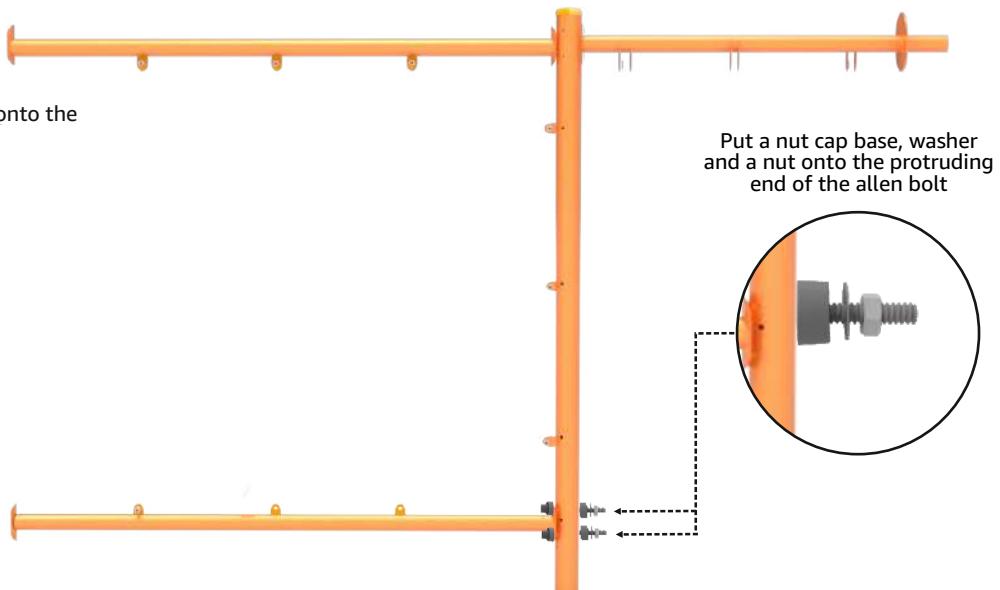
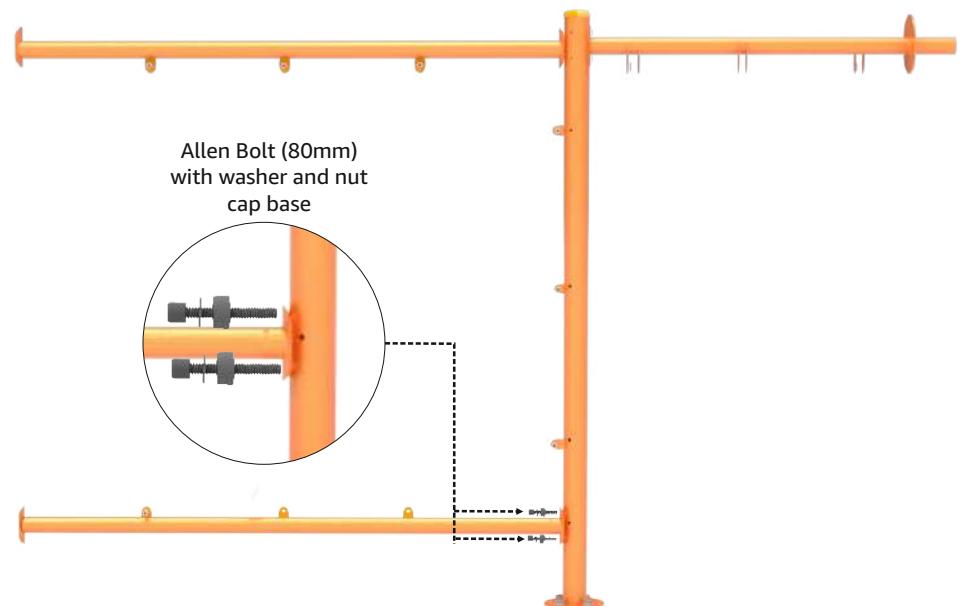
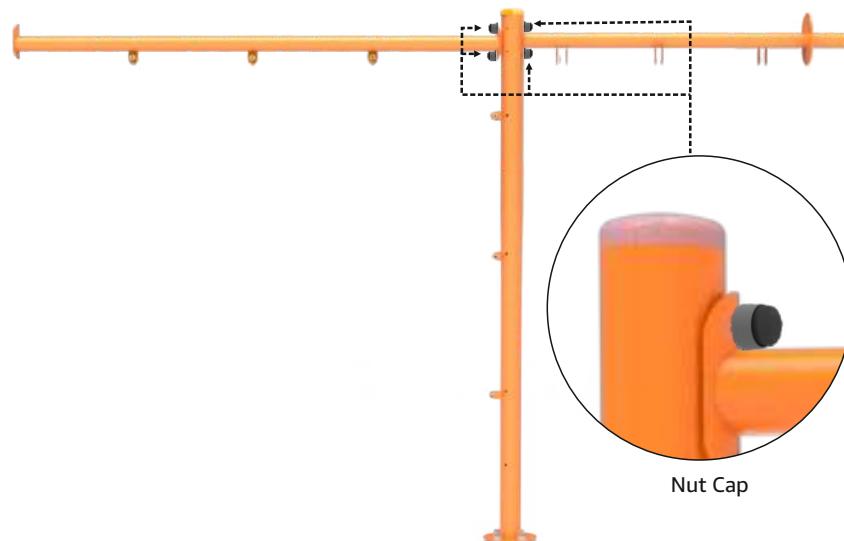
Insert one bolt (with washer and nut cap base) through each of the two aligned hole pairs as shown in the image. The bolt end of each allen bolt protrudes from the other side of the spider net bar.

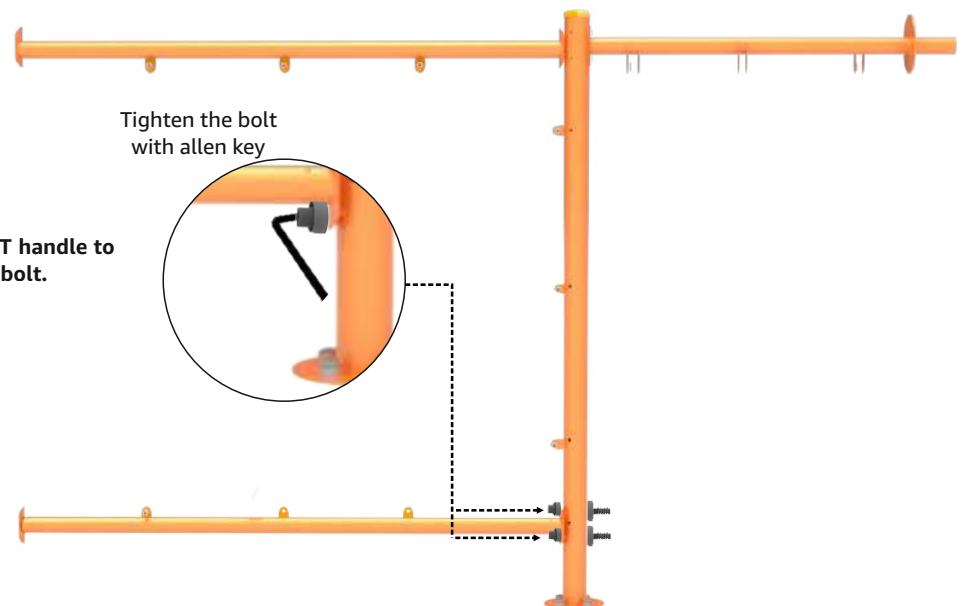
Allen Bolt (80mm)
with washer and nut
cap base

Put a nut cap base followed by a washer and a nut onto the protruding end of each of the bolts.

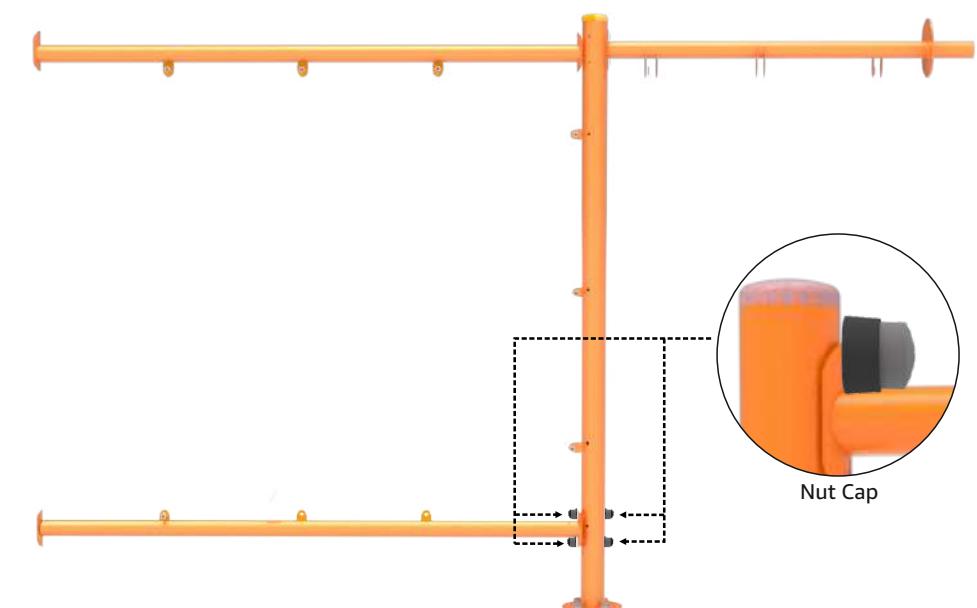
Put a nut cap base, washer
and a nut onto the protruding
end of the allen bolt

Tighten the bolt
with allen key



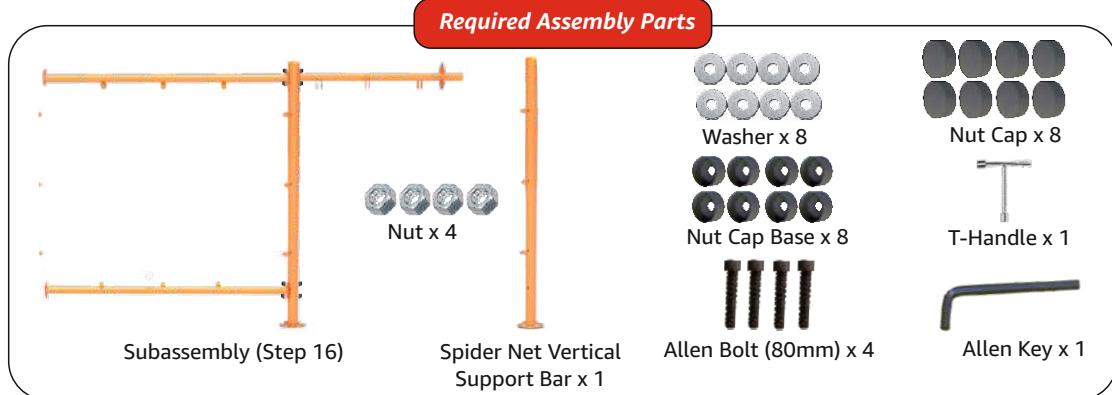


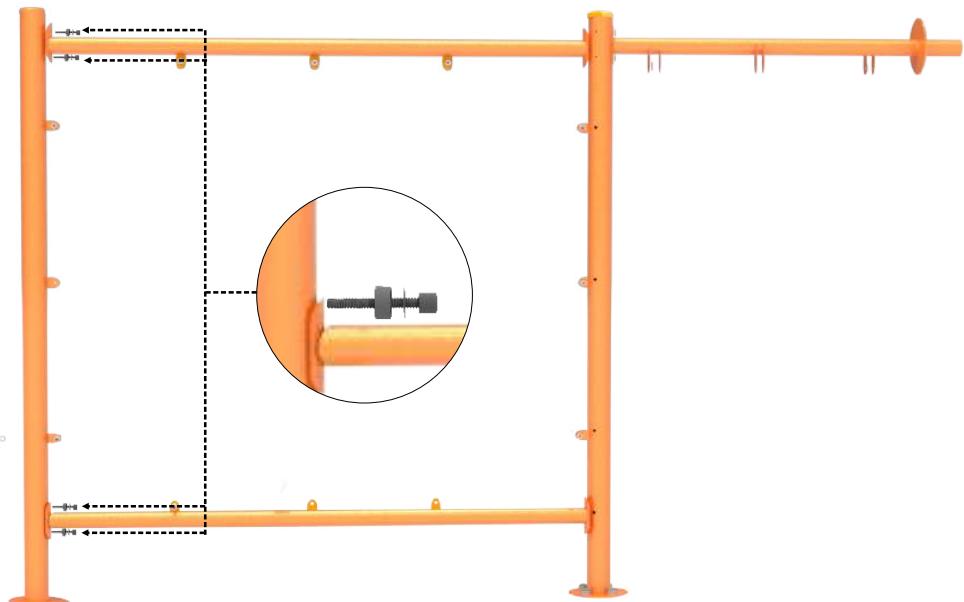
Tighten the bolts with the allen key. **Use the T handle to keep the nut stationary while you tighten the bolt.**



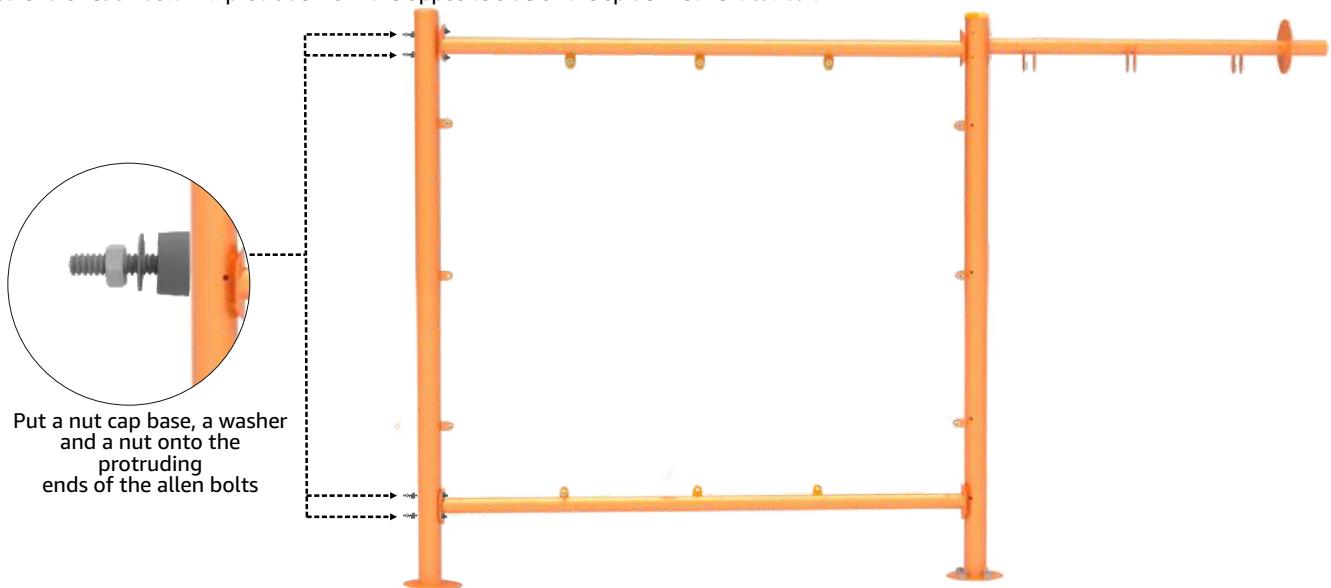
17

STEP

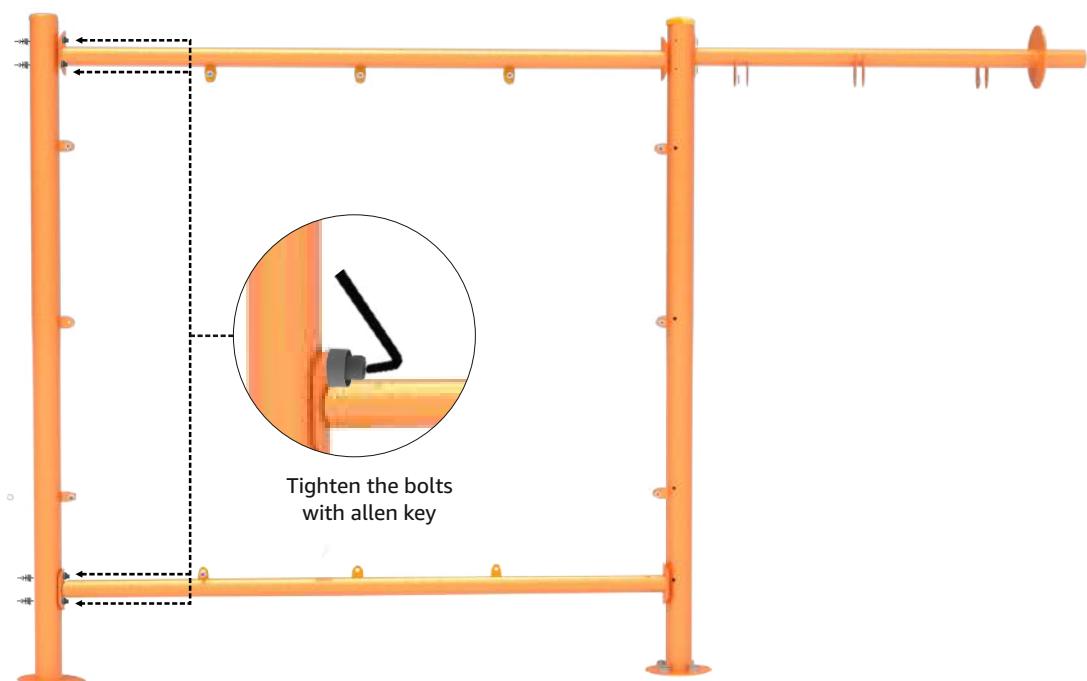




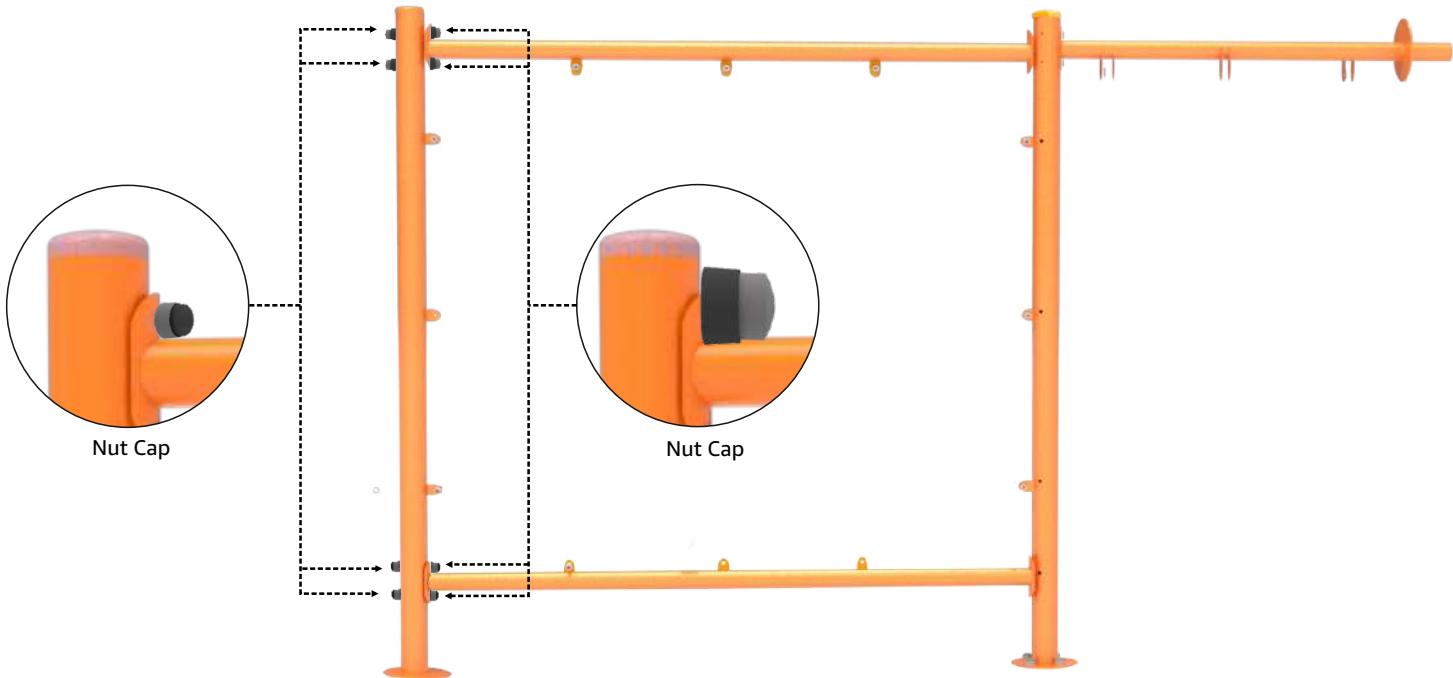
Take the other spider net vertical bar and align the holes at its top and lower section with the holes on the spider net bar of the subassembly (step 16). Take four 80mm allen bolts and put a washer and a nut cap base onto each bolt. Insert one bolt through each of the four aligned hole pairs. The threaded end of each bolt will protrude from the opposite side of the spider net vertical bar.



Put a nut cap base followed by a washer and a nut onto the protruding end of each of the four bolts.



Tighten the bolts with the allen key. **Use the T handle to keep the nut stationary while you tighten the bolt.**



Put a nut cap on the head and the threaded end of each of the four bolts.

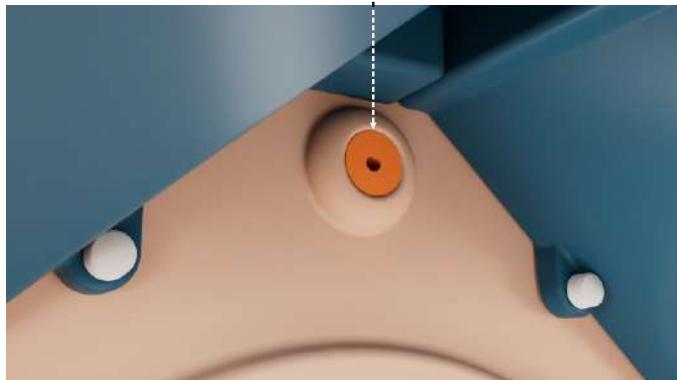
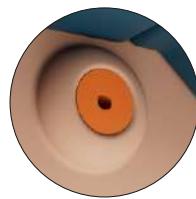
18

STEP

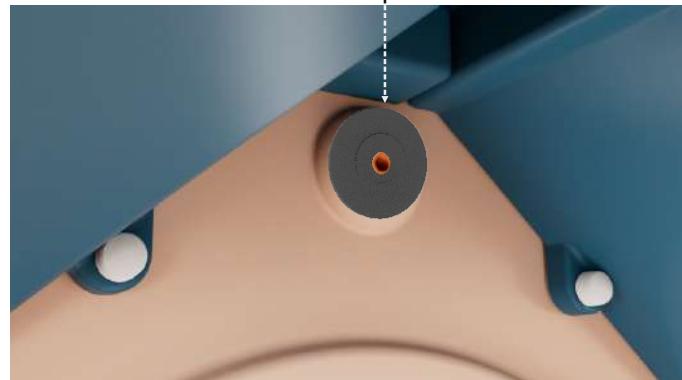
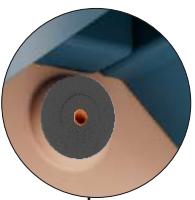


The open end of the ladder bar (subassembly - step 17) goes into the top hole (below roof) of the small castle (subassembly - step 15). The bar end should fit inside the hole and will be visible from inside the small castle.

Swing Bar End
(Inside the small castle)

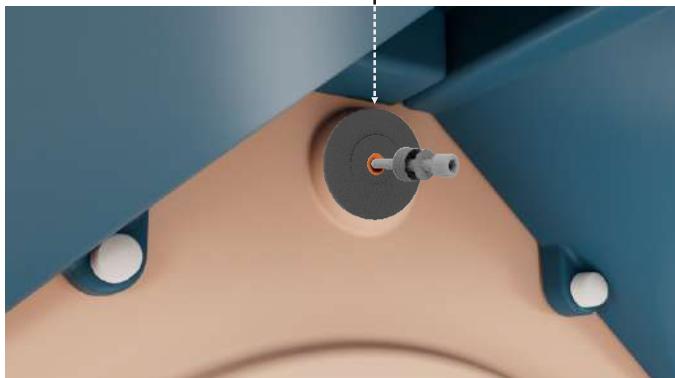
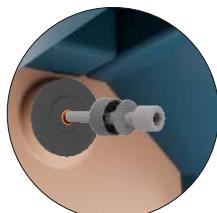


Small End Plate

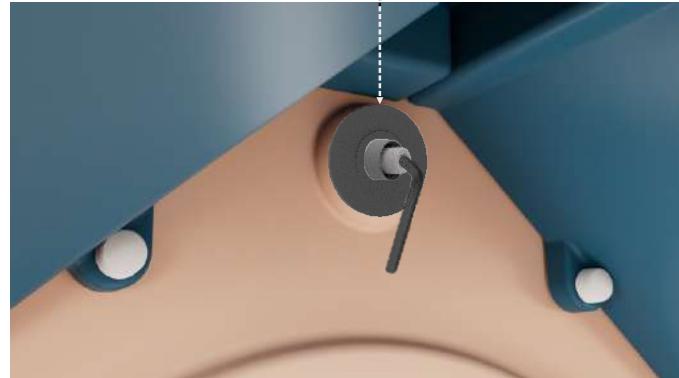
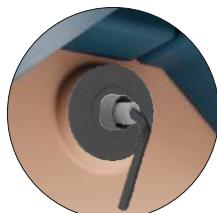


From inside the subassembly, align the hole at the centre of the end plate with the hole at the end of the ladder bar (inside the small castle).

30mm Allen bolt
with washer and
nut cap base



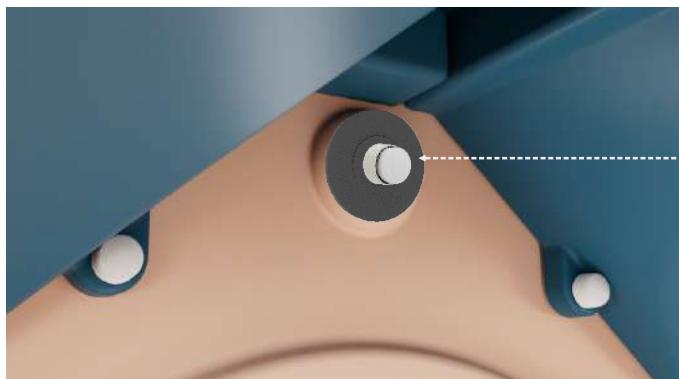
Tighten the bolt with allen key



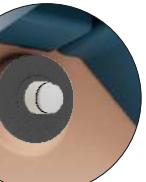
Take one 30mm allen bolt, put a washer and a nut cap base onto it. Insert the allen bolt into the aligned holes of the end plate and the ladder bar.

Tighten the bolt with the allen key.

Fix a nut cap onto the bolt head.



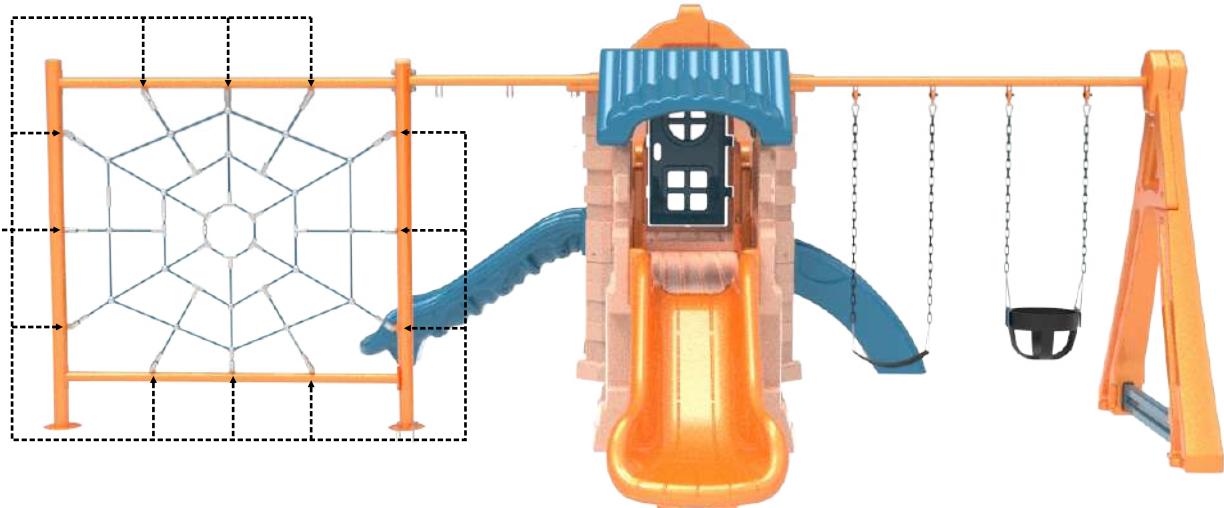
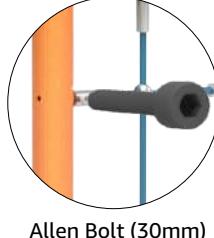
Nut Cap



19

STEP

Required Assembly Parts



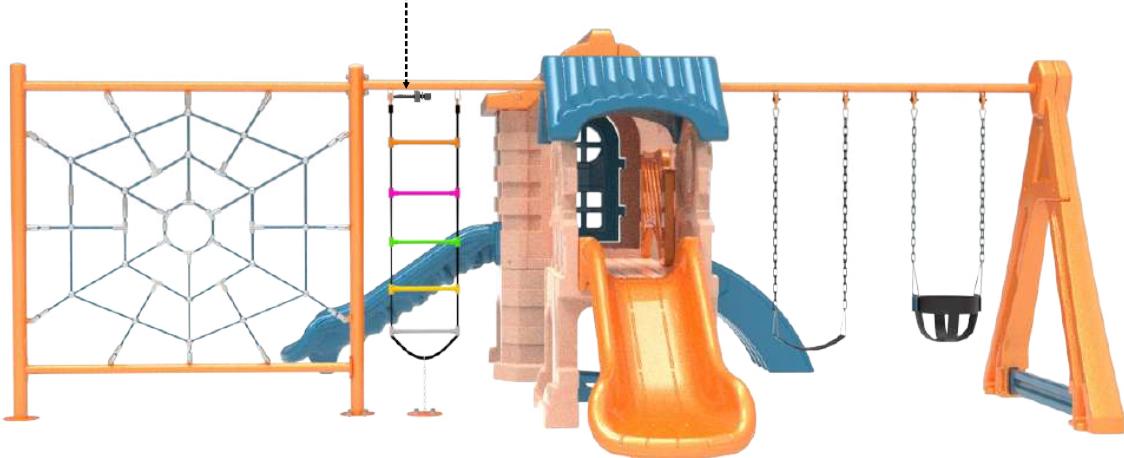
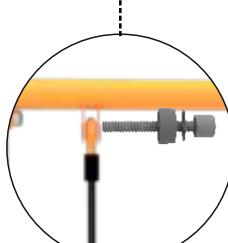
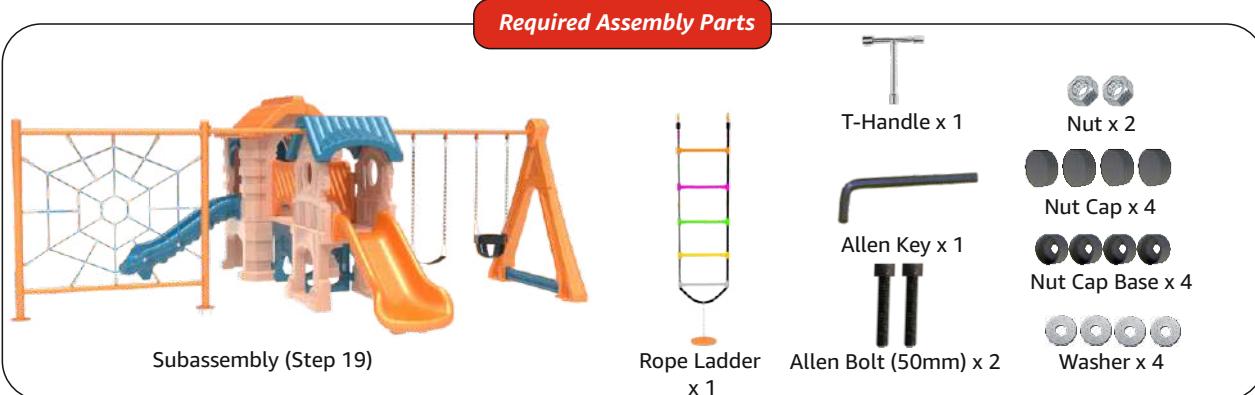
Take a spider net, align its mounting holes with the clamp holes on the spider net bars (subassembly - step 18). Insert one 30 mm bolt through each of the twelve aligned holes. The bolt ends protrude from the other sides of the aligned holes.

Put a nut onto the protruding end of each of the twelve bolts and tighten all the bolts one by one. Use the T handle to keep the nut stationary while you tighten the bolt.

20

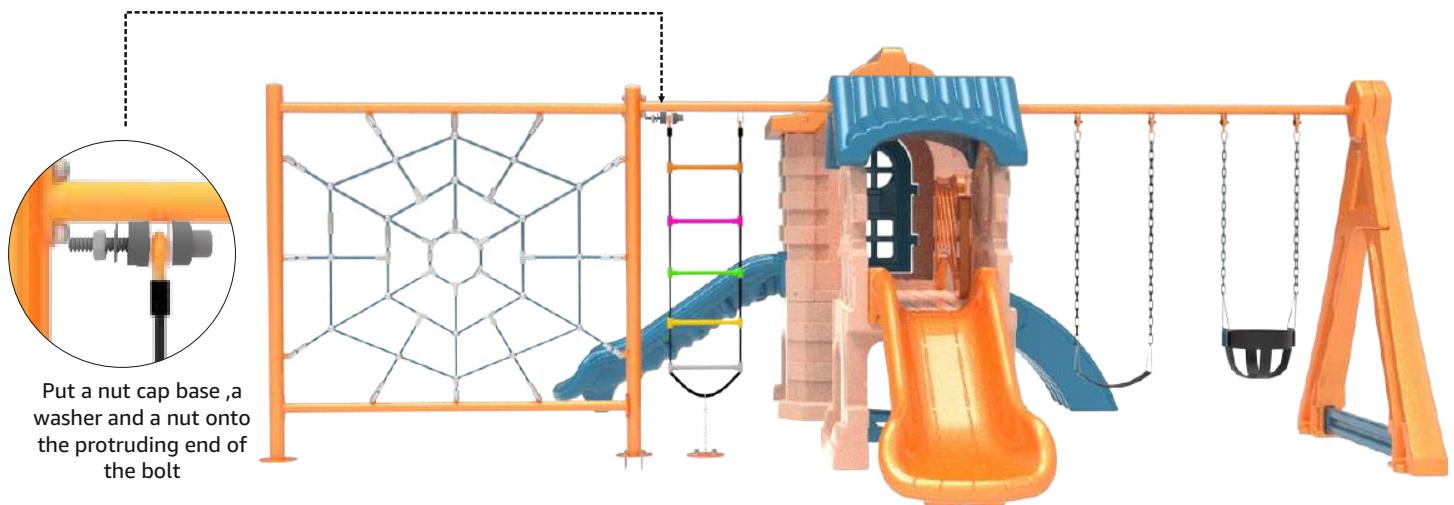
STEP

Required Assembly Parts

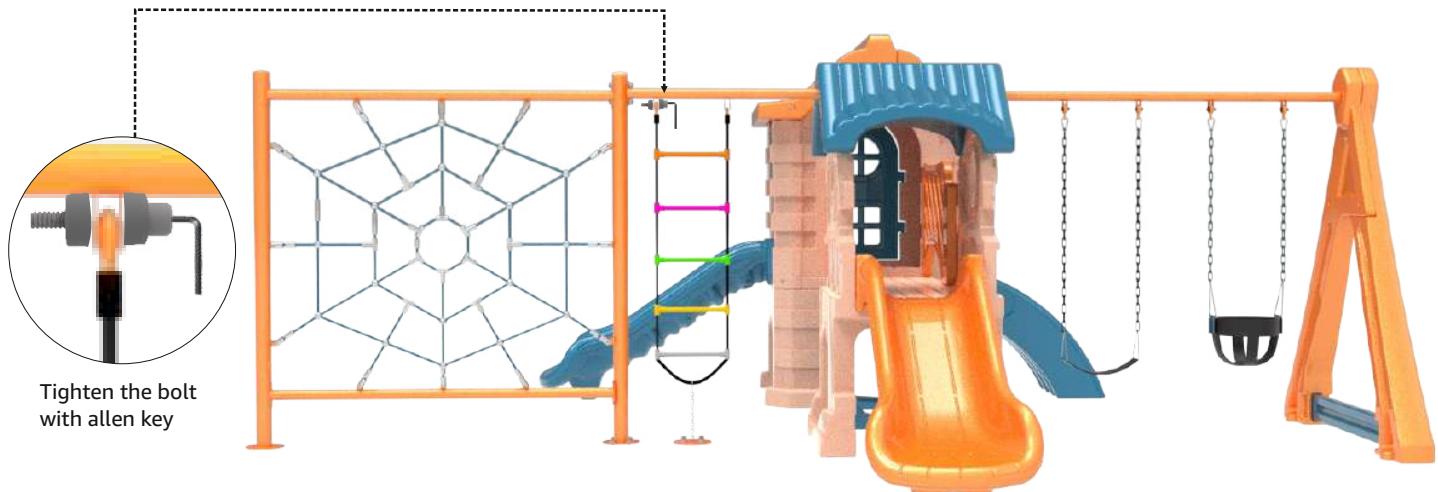


The ladder bar features three pairs of clamps - two pairs for securing the rope ladder and the remaining pair for rope climber. Take the rope ladder and align one of its mounting holes (at the top) with the corresponding clamp pair holes on the subassembly (step 19) as shown in the image.

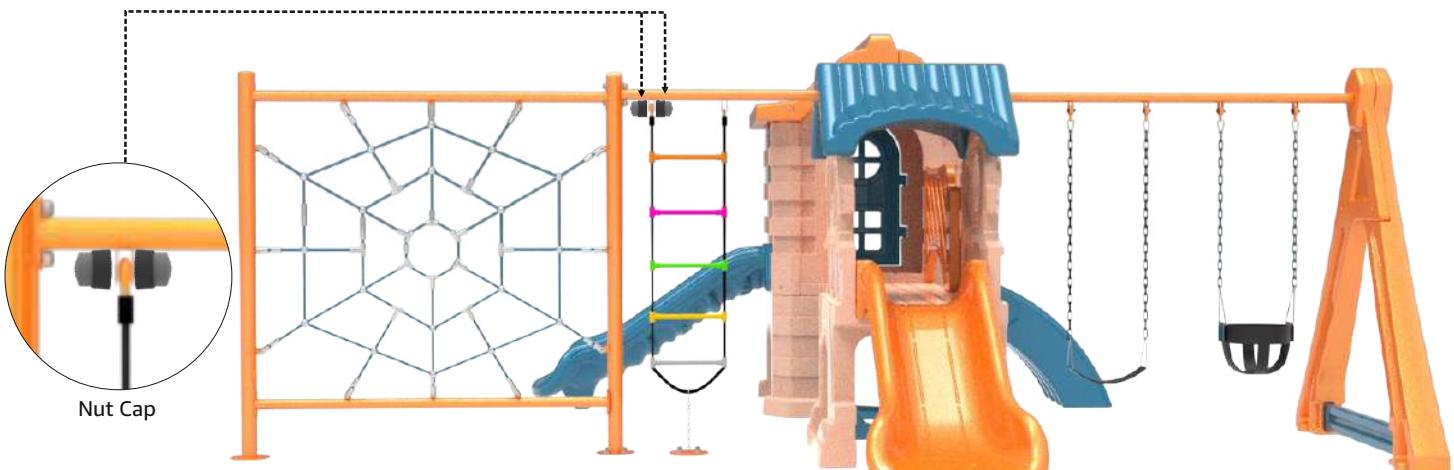
Take one 50mm allen bolt and put a washer and a nut cap onto it. Insert the allen bolt through the first clamp hole, then through the mounting hole of the rope ladder, and finally through the second clamp hole. The bolt end protrudes from the second clamp hole.



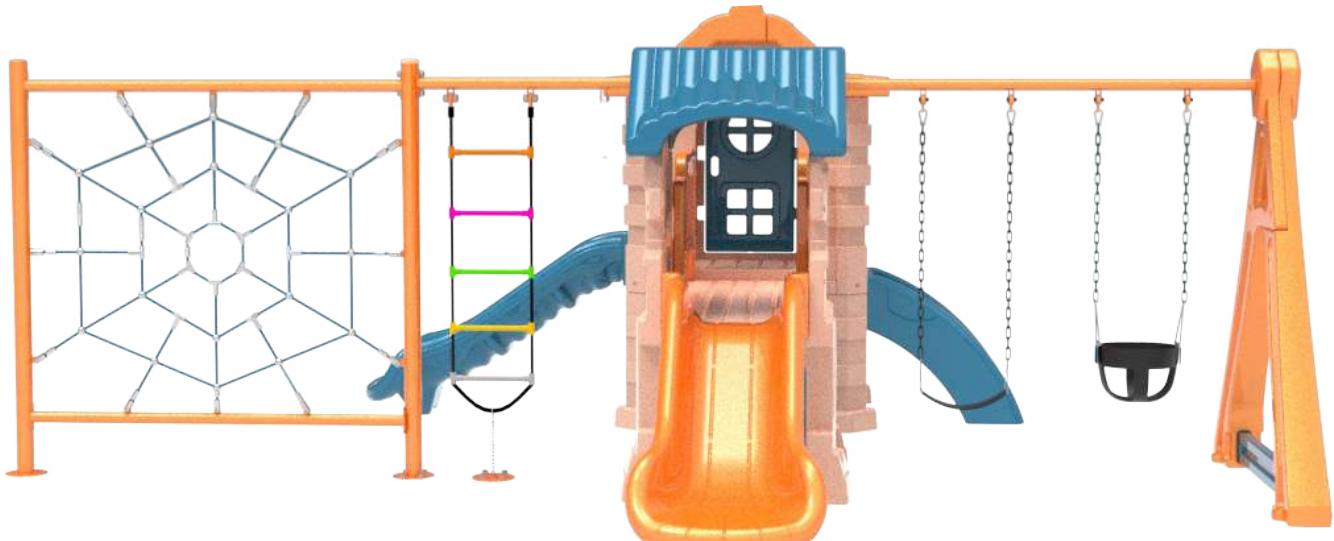
Put a nut cap base followed by a washer and a nut onto the protruding end of the allen bolt.



Tighten the allen bolt with the allen key. **Use the T handle to keep the nut stationary while you tighten the bolt.**



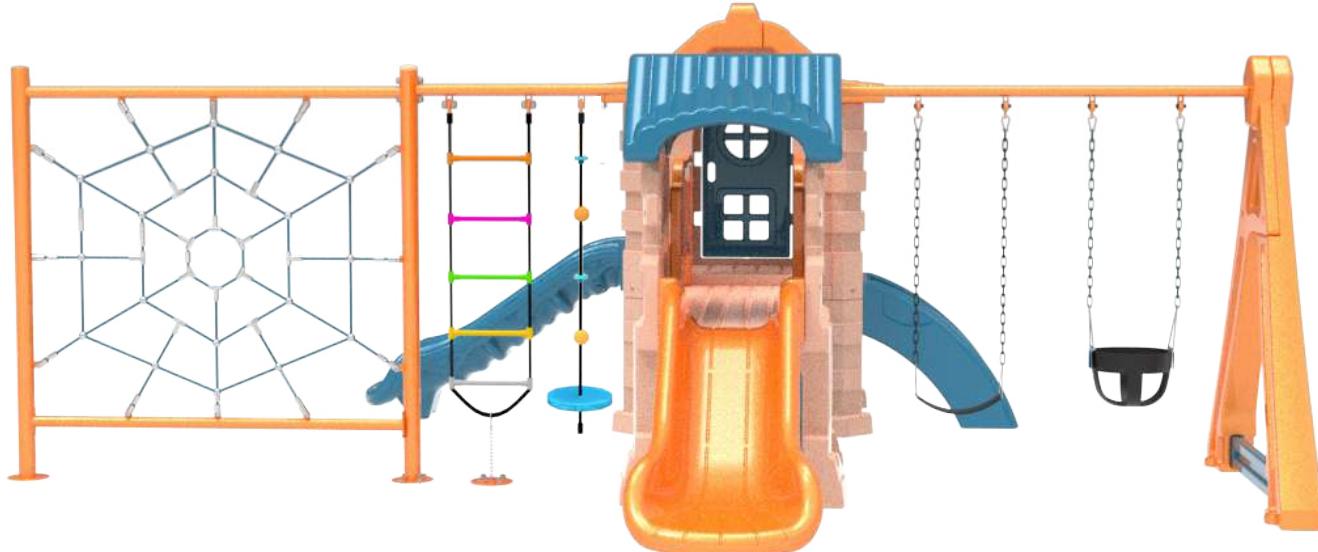
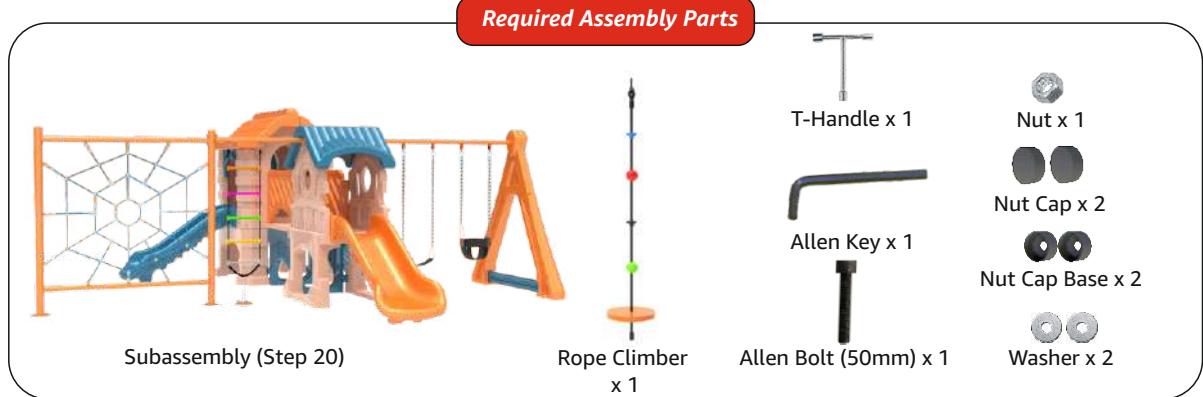
Secure a nut cap each onto the head and the protruding end of the allen bolt.



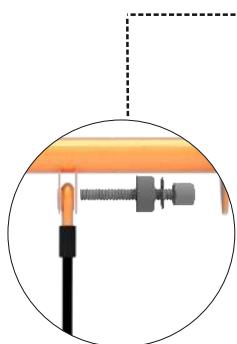
Repeat the sequence of actions mentioned in this step to secure the other mounting hole of the rope ladder to the rope ladder clamp.

21

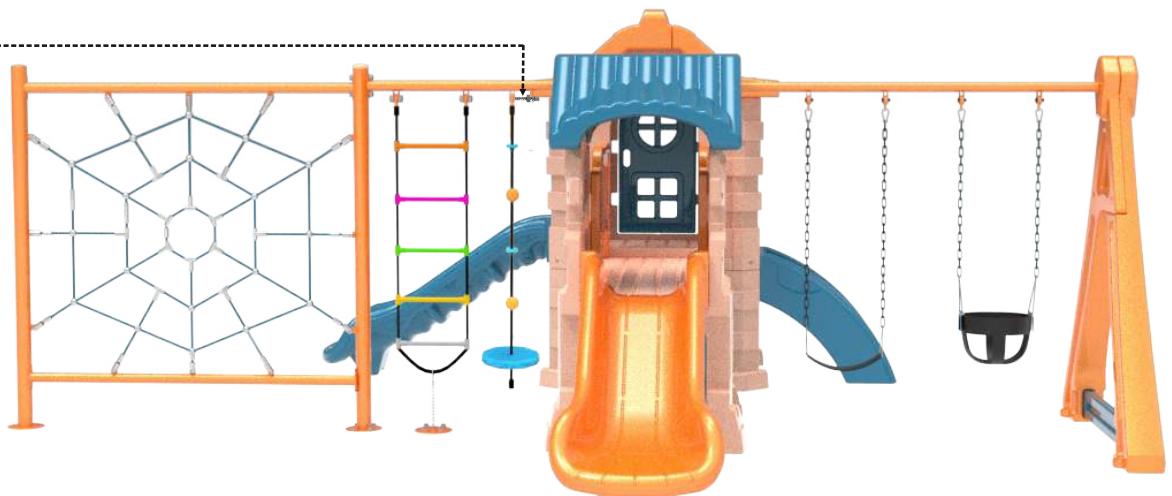
STEP



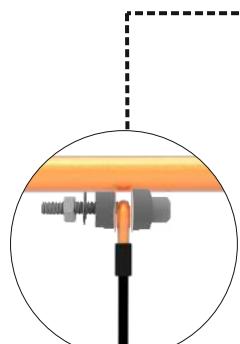
Take the rope climber and align its mounting hole (at the top) with the corresponding clamp pair holes on the subassembly (step 20), as shown in the image.



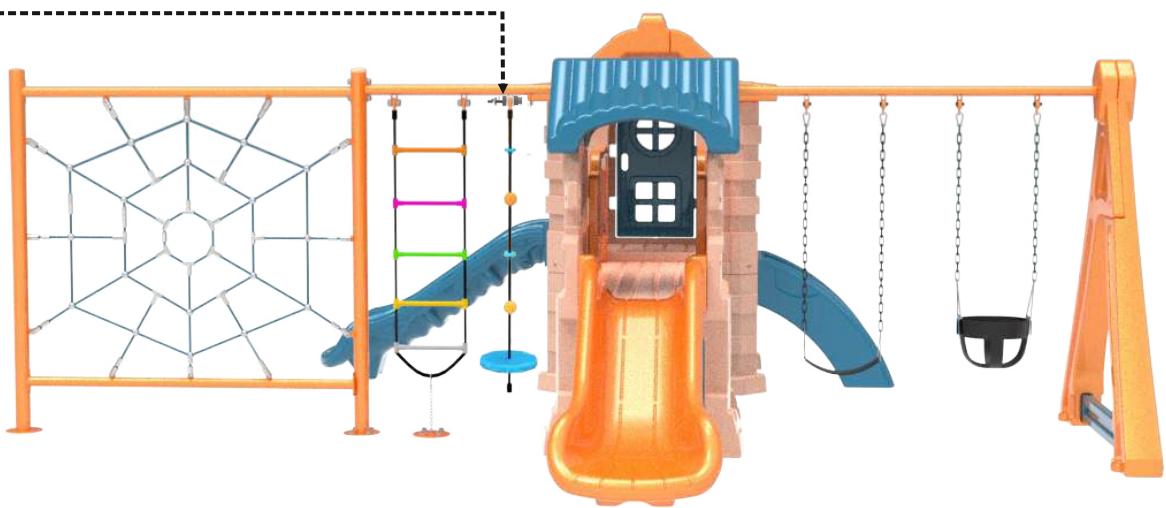
Allen Bolt (50mm)
with Washer and
Nut Cap Base



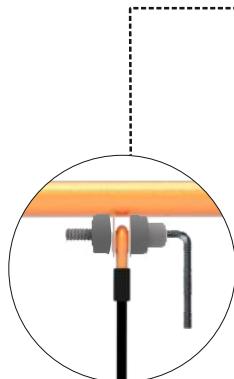
Take one 50mm allen bolt and put a washer and a nut cap base onto it. Insert the allen bolt through the first clamp hole, then through the mounting hole of the rope climber, and finally through the second clamp hole. The bolt end protrudes from the second clamp hole.



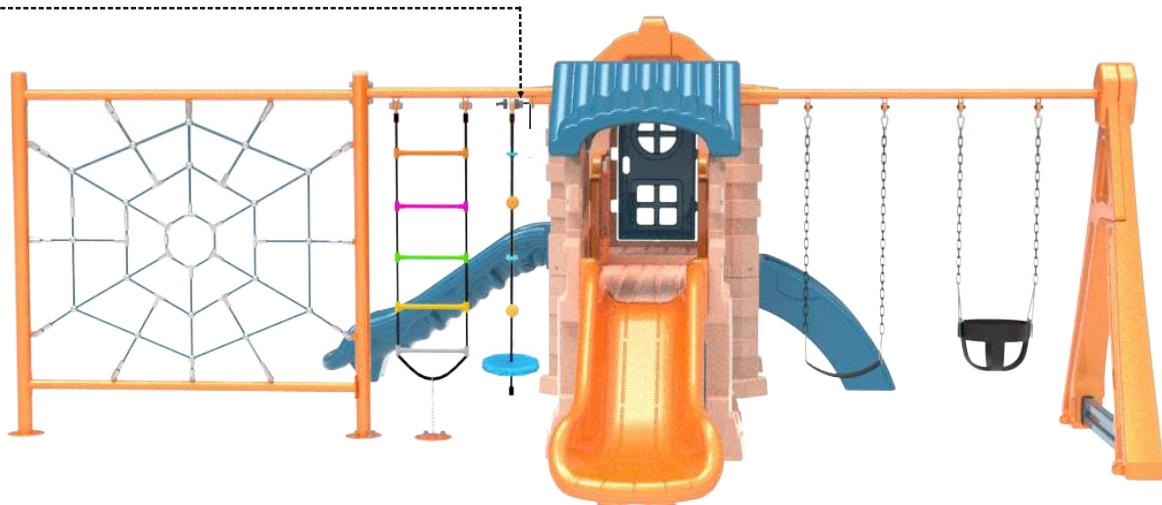
Put a nut cap base first
and then a washer and
a nut onto the bolt end



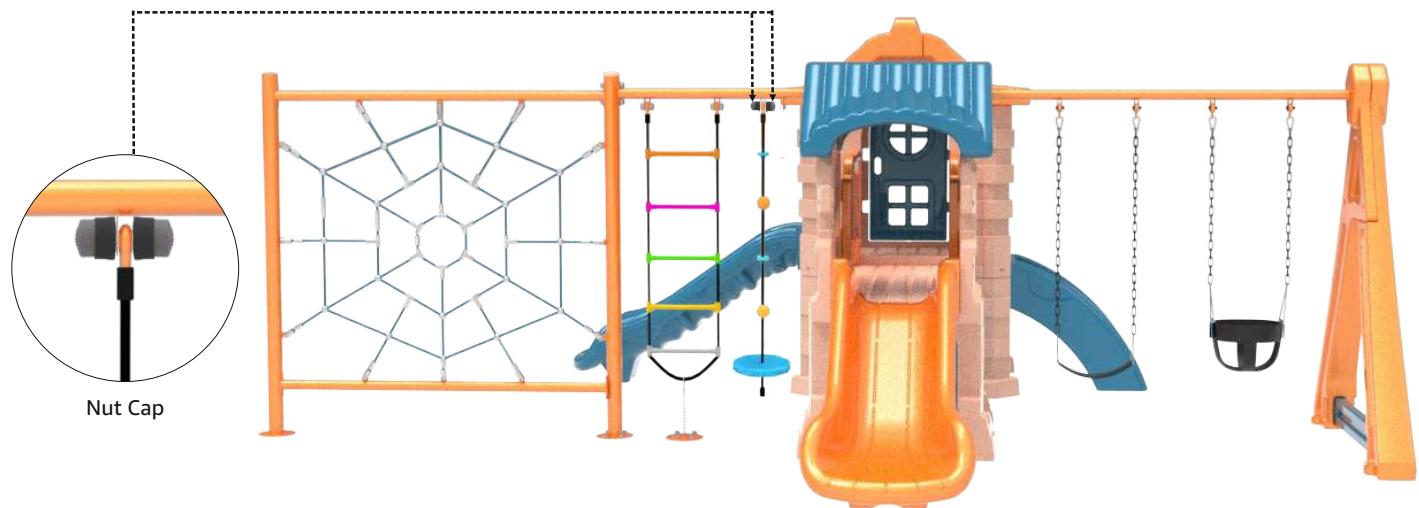
Put a nut cap base followed by a washer and a nut onto the protruding end of the allen bolt.



Tighten the bolt with
allen key



Tighten the allen bolt with the allen key. **Use the T handle to keep the nut stationary while you tighten the bolt.**



Fix a nut cap each onto the head and the protruding end of the allen bolt.

You Ultimate PlayCASTLE is now ready for use!

